

**INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 39491**

2012-07 Dodge Ram 2500/3500 6.7L Cummins Diesel (DPF)

Will not fit with aftermarket air bag suspension or over-size spare tire.



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before beginning the installation.

1. Remove the OE muffler muffler/tail pipe welded assembly. Use WD-40, or a similar product, to lubricate and help remove the metal rod hangers from the rubber isolators.
2. Slip the 4" stainless steel band clamp over the inlet end and install DynoMax front adapter pipe **51067** to the outlet of the OE diesel particulate filter (DPF). Insert the rod hangers into the rubber isolators on the chassis hanger. Slightly tighten the inlet clamp.
3. Slip a 5" stainless steel band clamp over the inlet end and install DynoMax muffler **24233**. Slightly tighten the inlet clamp.
4. Slip a 5" stainless steel band clamp over the outlet end of the 24233 muffler and install front tail pipe **53718**. Insert the rod hanger into the rubber isolator on the chassis hanger. Slightly tighten the tail pipe inlet clamp. Please refer to the system diagram.

5. Slip a 5" stainless steel band clamp over the inlet end and install 304SS tip **36483**.
6. Beginning at the inlet of the system, position all components and tighten the clamps. Please see the full system diagram on the back page.

KIT CONTAINS:

- (1) 24233 MUFFLER
- (1) 51067 PIPE
- (1) 53718 PIPE
- (1) 36483 SS TIP
- (1) 4" BAND CLAMP
- (3) 5" BAND CLAMPS
- (1) 709814 INSTRUCTION SHEET

39491 SYSTEM DIAGRAM

