

**INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 39502**

2010 Ford Taurus SHO / Lincoln MKS 3.5L EcoBoost V6
Axle-Back Stainless Steel Dual Exhaust System



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS OR SCISSOR JACK ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

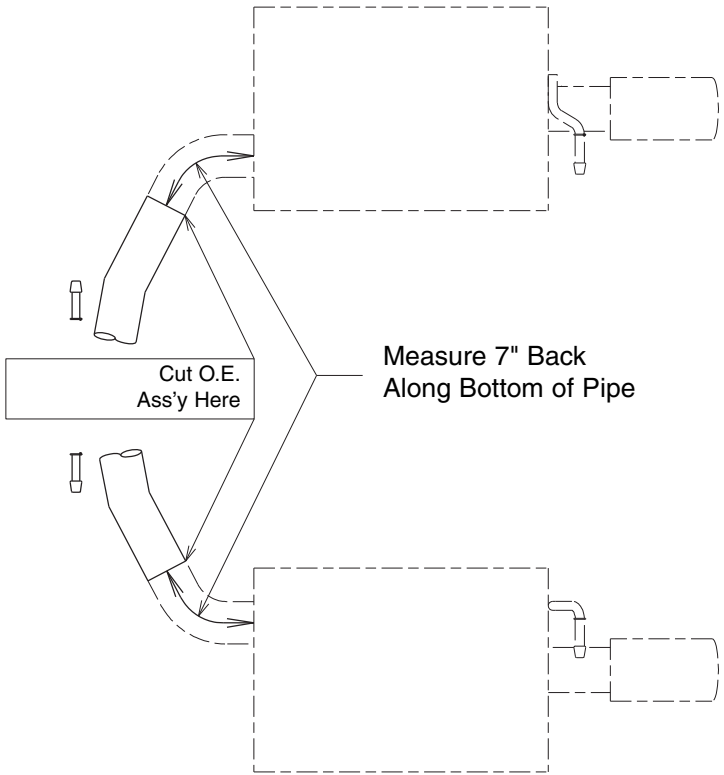
1. Cut the original OE exhaust system as shown on the system diagram. Before cutting, measure along the bottom of the exhaust pipe to get an accurate reading. Remove the left hand and right hand muffler assemblies after cutting. Lubricate the rubber isolators with WD-40, or a similar product, to aid in removal the metal rod hangers (1 on each inlet pipe/muffler assembly).
2. Slip a 2¼" band clamp on each muffler inlet and install DynoMax Ultra Flow Welded RH and LH mufflers: **53752 (RH)** and **53753 (LH)**. Insert the outlet end metal rod hanger into the rubber isolator on each side.

3. Beginning at the inlet end on each side, align the mufflers and fully tighten all the band clamps. Tighten each band clamp very tightly for proper sealing.
4. Please see the system diagram on the back page of these instructions.

KIT CONTAINS:

- (1) 53752 MUFFLER
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- (2) 2¼" BAND CLAMPS
- (1) 710972 INSTRUCTION SHEET

39502 SYSTEM DIAGRAM



2 1/4" Clamp



2 1/4" Clamp

