

**INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 39506**

2011 Ford F250, F350 Super Duty, Gas Eng., 2 / 4 WD



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the OE inlet pipe/muffler/tail pipe welded assembly from the vehicle. Lubricate the rubber isolators with WD-40, or similar product, to aid in removal of the muffler metal rod hangers.
2. Install DynoMax y-pipe **54739**. Reuse the OE band clamp on the front RH exhaust leg.
3. Depending on the wheelbase length of your truck, use the appropriate extension pipe as indicated: Please see system diagram.
 - a. Reg cab, 8' bed - 137" WB - no pipe required.
 - b. Super cab, 6¾' bed - 141.8" WB - use **51073** ext. pipe.
 - c. Crew cab, 6¾' bed - 156.2" WB - use **52481** ext. pipe.
 - d. Crew cab, 8' bed - 158" WB - use **52481** ext. pipe.
 - e. Crew cab, 8' bed - 172.4" WB - use **52481** and **52482** ext. pipes.
4. Slip clamp-on rod hanger **36409** over the inlet end and install DynoMax Ultra Flo Welded muffler **17557**. Do not tighten the band clamp at this time.

5. Slip a band clamp over the inlet end and install DynoMax tail pipe **55569**. Insert the metal rod hangers into the three (3) rubber isolators on the chassis and frame.
6. Install DynoMax SS tip **36477** using the supplied band clamp.
7. Beginning at the inlet end, align system and tighten all the clamps.
8. Please see the system diagram on the back page of these instructions.

KIT CONTAINS:

- (1) 17557 MUFFLER
- (1) 54739 Y-PIPE
- (1) 51073 EXT. PIPE
- (1) 52482 EXT. PIPE
- (1) 52481 EXT. PIPE
- (1) 55569 TAIL PIPE
- (1) 36477 SS TIP
- (1) 36409 CLAMP-ON ROD HANGER
- (4) 4" BAND CLAMP
- (1) 711098 INSTRUCTION SHEET

39506 SYSTEM DIAGRAM

