

# Liquid Transfer Tanks

## WARNING:

**This tank is not to be used to transport flammables such as gasoline.**  
This liquid transfer tank is designed and manufactured to be used as a transfer tank solely for private use and not for commercial applications or interstate commerce. It is not designed for use as an auxiliary fuel tank connected to the vehicle's fuel supply system and its intended use design does not meet title 49 of the United States Federal Register governing transportation.

**NOTE: Due to the fact aluminum is softer than steel, make sure the threads on the steel pump are clean and not damaged. The pump will strip the threads in the tank if not installing the pump carefully.** The liquid transfer tank must be vented at all times for expansion and to prevent vacuum formation during liquid removal.

## INSTRUCTION

Before using the liquid transfer tank, visually inspect the entire tank for any damage to tank. If damage has occurred, do not use the tank unless it is tested with a harmless fluid such as water.

Before installing prevent fill cap assembly, coat the threads with an acceptable thread sealing compound such as **LA-CO, Slic-tite Paste with "Teflon"**. Screw threaded portion of prevent fill cap assembly into desired flange. Install the prevent cap on threaded casting, press down and turn clockwise past the intermediate stop to the last stop. To remove the cap, turn it slowly counter-clockwise to the intermediate stop. After all pressure is relieved, push down and turn counterclockwise and lift to remove.

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*\*\*If you should incur any problems with the installation of this product, please feel free to call us at 1-800-779-8222.  
So that we may better serve you when you call, please have the W/O#, SEQUENCE#, and the DATE  
from the labels on the outside of the box.*

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