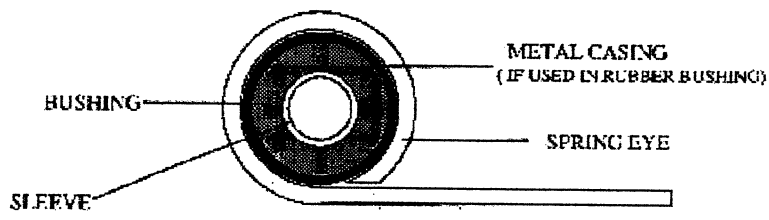


Leaf Spring Eye & Shackle Bushing Installation Instructions

1. Remove original rubber bushing and *metal casing (if used) from ID of spring eye and shackle.
(If shackle bushings are included in kit)
***Most rubber bushings are molded into a metal casing. This metal casing must be removed.**
2. Clean any remaining debris, old rubber, rust or corrosion using a wire brush or sandpaper.
3. Using the SUPER GREASE supplied, lightly coat all parts.
 - ID of spring eye.
 - ID of shackle bracket or shackle bushing hole in frame.
 - ID, OD and face of the flange on the PROTHANE bushings.
 - OD of metal sleeves.
 - OD of original shoulder bolts when no sleeve is used.
4. Install PROTHANE bushing by first gently tapping both halves of the bushings, then tap in the metal sleeve (if used).

NOTE: The PROTHANE Bushings generally do not meet in the center. The "crush" or amount the bolt can be tightened is determined by the length of the sleeve.



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