




SPRING & SHACKLE BUSHING INSTALLATION INSTRUCTIONS

Prothane Motion Control highly recommends this and all our polyurethane suspension kits be installed by a qualified automotive technician.

Parts List:

	QTY:
19-1750-001 Super Grease	4
SLV-60974	2
SLV-60975	4
U-61255 FT+RR LEAF MAINEYE	4
U-61256 FT+RR LEAF REAREYE	4
U-61257 FT SHACKLE BUSH	4

****FORM 6-1025**


 Please refer to a factory service manual before any disassembling or reassembling of your vehicle, for proper specifications. Check service manual to make sure all torque specs are properly done.

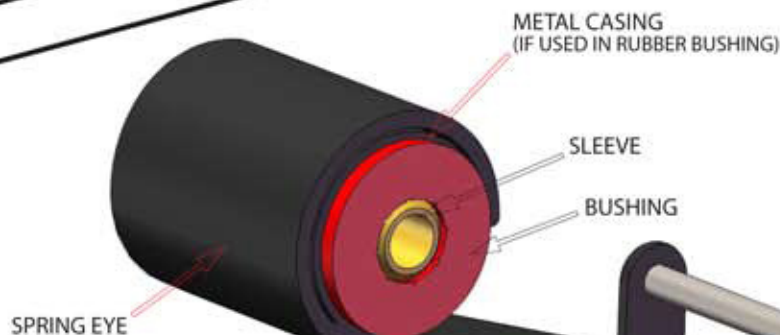
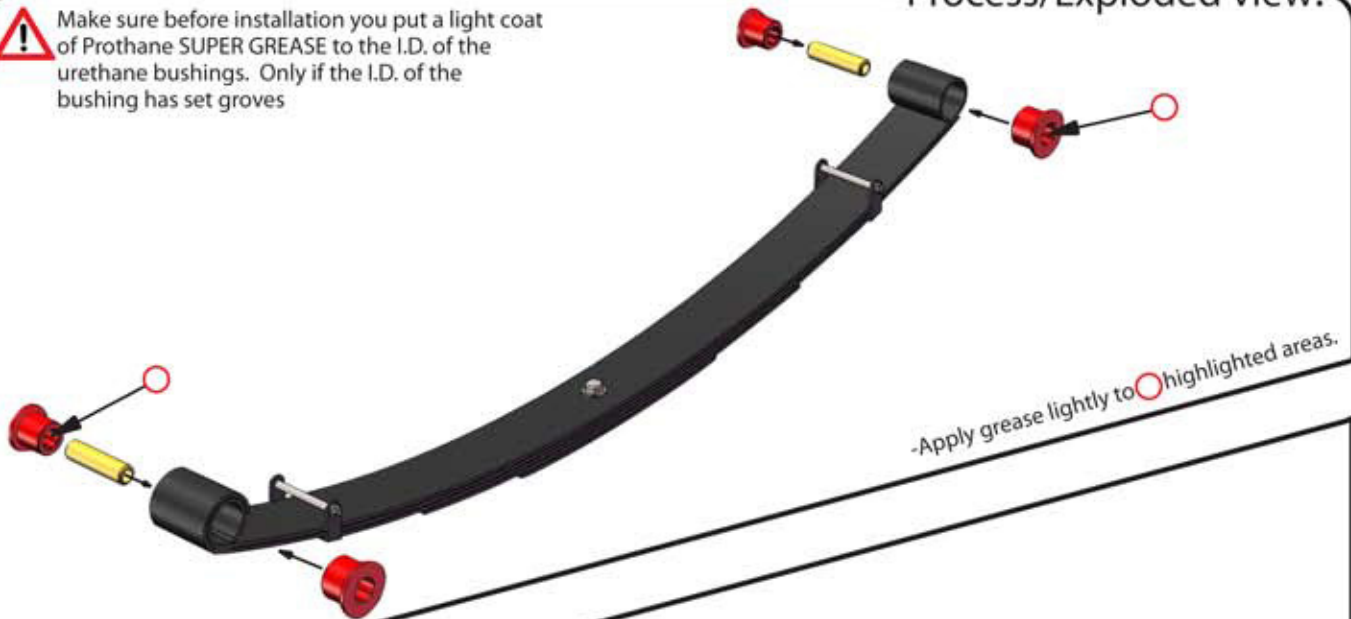
Note: The PROTHANE Bushings generally do not meet in the center. The "crush" or amount the bolt can be tightened is determined by the length of the sleeve.

Installation:

1. Remove original rubber and *metal casing (if used) from I.D. of spring eye and shackle.
(If shackle bushings are included in kit)
*Most rubber bushings are molded into a metal casing. This metal casing must be removed.
2. Clean any remaining debris, old rubber, rust or corrosion using a wire brush or sandpaper.
3. Using the SUPER GREASE supplied, lightly coat all parts.
 - I.D. of spring eye.
 - I.D. of shackle bracket or shackle bushing hole in frame.
 - I.D. / O.D. and face of the flange on the PROTHANE bushings.
 - O.D. of metal sleeves.
 - O.D. of original shoulder bolts when no sleeve is used.
4. Install PROTHANE bushing by first gently tapping both halves of the bushings, then tap in the metal sleeve (if used).

Process/Exploded view:

 Make sure before installation you put a light coat of Prothane SUPER GREASE to the I.D. of the urethane bushings. Only if the I.D. of the bushing has set groves



Process/Exploded view:

Your vehicles parts may vary slightly from illustrations.