

# OPEN FIRST!!



1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

## Parts list for Master set # 3-18130 1993-01 CAMARO / FIREBIRD

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It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's Polyurethane.

### Parts list:

Energy Suspension recommends that you **read over all the installation instructions** and check all P/N's and quantities in the parts list **before you start**. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list.

#### **Torque arm mount bushing set: 3.1111**

- 1 - 1040 bushing
- 1 - 17126 installation instructions

#### **Front end control arm bushing set: 3.3164**

- 2 - 3261 lower control arm pivot bushing, horizontal position thrust washer
- 2 - 3262 lower control arm pivot bushing, horizontal position
- 2 - 3263 lower control arm pivot bushing, vertical position center
- 2 - 3264 lower control arm pivot bushing, vertical position upper
- 2 - 3265 lower control arm pivot bushing, vertical position lower
- 4 - 3266 upper control arm pivot bushing
- 4 - 15.10.137.39 (3/4"O.D. x .480" I.D. x 1.570 sleeve)
- 1 - 17138 installation instructions

#### **Rear end control arm bushing set: 3.3136**

- 4 - 15.12.07.\* lower control arm pivot bushing assembly (3021 bushing / 15.02.09.39 "I" shell / 15.10.10.39 (3/4"O.D. x 1/2" I.D. x 2.425 sleeve)
- 4 - 3232 thrust washers.
- 1 - 17041 installation instructions
- use 17019 installation instructions

#### **Rear panhard bar bushings set: 3.7106**

- 4 - 2042 pivot bushing
- 2 - 15.10.101.39 (3/4"O.D. x 9/16" I.D. x 1.875 sleeve)
- 1 - 17039 installation instructions

### Parts list continued:

#### **Front swaybar bushings: 3.5163**

- 2 - 5288 bushings (30mm I.D.)
- use 17039 installation instructions

#### **Front Swaybar end link set : 9.8118**

- 2 - 15.12.02.\* End link assembly
- Note: 1 assembly has 4 4806 bushing, 1ea 15.10.23.39 sleeves, 4ea 15.03.01.39 washers, 1ea 15.05.04.39 bolt, 1ea 15.07.01.40 nut.
- use 17039 installation instructions

#### **Rear swaybar and endlink bushing set: 3.5161**

- 2 - 5335 bushings (19mm)
- 2 - 15.12.06.39 bushing bracket
- 4 - 15.03.23.39 flat washer
- 8 - 4806 endlink grommets
- 2 - 15.10.63.39 (9/16"O.D. x 3/8" I.D. X 2.200 sleeve)
- 8 - 15.03.01.39 (cupped washer)
- 2 - 15.05.03.39 (3/8"-16 x 6" bolt)
- 2 - 15.07.01.40 (3/8"-16 nut)
- 1 - 17145 installation instructions
- use 17039 installation instructions

#### **Tie-rod boot sets: 9.13101**

- 2 - 13001 tie-rod boot set

#### **Grease: Formula 5 Prelube.**

- 3 - 9.11101 grease tubs.
- (See our catalog for more details).

# 17387

26/MAR/03 BRH  
Updated 1/JUL/03 BRH

# B.O.M. for master set # 3.18130

**Torque arm mount bushing set: 3.1111**

- 1 - 1040
- 1 - 17126 installation instructions

**Front end control arm bushing set: 3.3164**

- 2 - 3261
- 2 - 3262
- 2 - 3263
- 2 - 3264
- 2 - 3265
- 4 - 3266
- 4 - 15.137 (3/4"O.D. x .480" I.D. x 1.570 sleeve)
- 1 - 17138 installation instructions

**Rear end control arm bushing set: 3.3136**

- 4 - 15.12.07.\*
- 4 - 3232
- 1 - 17041 installation instructions
- 1 - 17019 installation instructions

**Rear panhard bar bushings set: .7106**

- 4 - 2042
- 2 - 15.10.101.39 (3/4"O.D. x 9/16" I.D. x 1.875 sleeve)
- 1 - 17039 installation instructions

**Parts list:**

- 1 - 17387

**Parts list continued:****Front swaybar bushings: 3.5163**

- 2 - 5288 bushings (30mm I.D.)

**Front Swaybar end link set : 9.8118**

- 2 - 15.12.02.\*

**Rear swaybar and endlink bushing set: 3.5161**

- 2 - 5335 bushings (19mm)
- 2 - 15.12.06.39 bracket
- 4 - 15.03.23.39 flat washer
- 8 - 4806 endlink grommets
- 2 - 15.10.63.39 (9/16"O.D. x 3/8" I.D. X 2.200 sleeve)
- 8 - 15.03.01.39 (cupped washer)
- 2 - 15.05.03.39 (3/8"-16 x 6" bolt)
- 2 - 15.07.01.40 (3/8"-16 nut)
- 1 - 17145 installation instructions

**Tie-rod boot sets: 9.13101**

- 2 - 13001 tie-rod boot set

**Grease: Formula 5 Prelube.**

- 3 - 9.11101 grease tubs.

**All sleeves and instructions for each set must be packaged together in individual bags.**

**Fold the Master parts list so the**

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**Parts list for  
Master set # 3.18130  
1993-01 CAMARO / FIREBIRD**

**is clearly visible when packaged on skin card.**

3.18130.cdr  
26/MAR/03 BRH

**PACKAGE IN MASTER SET BOX**