INSTRUCTION SHEET FOR SET #4.4116 Mustang Cobra IRS Rear Subframe Bushing Set

It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's Polyurethane.



1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

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O.E.M. bushing removal:

Apply heat to OEM rubber bushing outer shells and sleeves. This will break the factory glue bond. Remove the OEM bushing. **Do not remove shell.** Now remove any remaining bushing pieces still stuck in shell and also remove any burrs in the shell lightly using some sand paper.

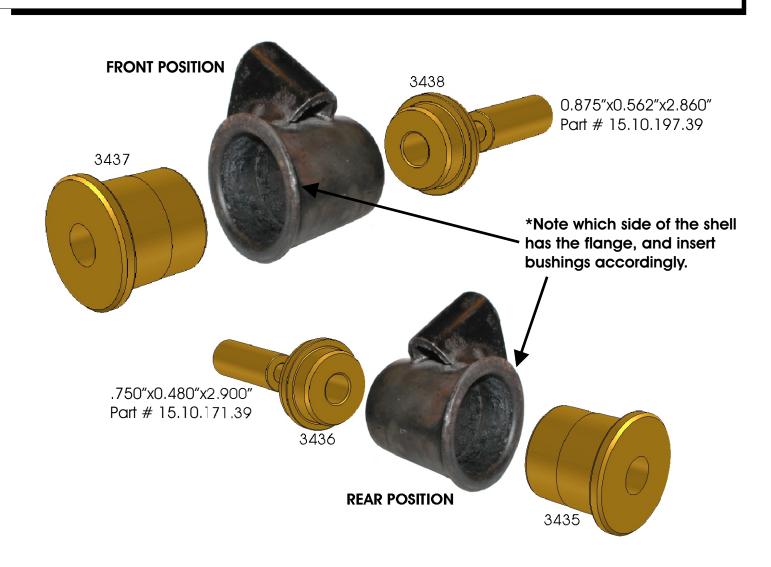
Polyurethane bushing installation:

Install your new bushings using the below diagrams as a guide. *You may add a little lubrication to bushings to aid in installation.

Grease sold separately.

NOTE: Make sure the correct bushings are put in on the "flange side".

	BILL OF MATERIAL
QTY	<u>Description</u>
2	3435 Rear Position Flange side
2	3436 Rear Position
2	3437 Front Postion Flange side
2	3438 Front Position
2	0.750"x0.480"x2.900" Rear Position sleeve
2	0.875"x0.562"x2.860" Front Position sleeve



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