

# INSTRUCTION SHEET FOR SET #4.4116

## Mustang Cobra IRS Rear Subframe Bushing Set



1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's Polyurethane.

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### O.E.M. bushing removal:

Apply heat to OEM rubber bushing outer shells and sleeves. This will break the factory glue bond. Remove the OEM bushing. **Do not remove shell.** Now remove any remaining bushing pieces still stuck in shell and also remove any burrs in the shell lightly using some sand paper.

### Polyurethane bushing installation:

Install your new bushings using the below diagrams as a guide. *\*You may add a little lubrication to bushings to aid in installation.*  
Grease sold separately.

**NOTE:** Make sure the correct bushings are put in on the "flange side".

### BILL OF MATERIAL

QTY	Description
2	3435 Rear Position Flange side
2	3436 Rear Position
2	3437 Front Position Flange side
2	3438 Front Position
2	0.750"x0.480"x2.900" Rear Position sleeve
2	0.875"x0.562"x2.860" Front Position sleeve

