

INSTRUCTION SHEET FOR SET #5.1109

Dodge Neon SRT-4 Motor Mount Insert Set

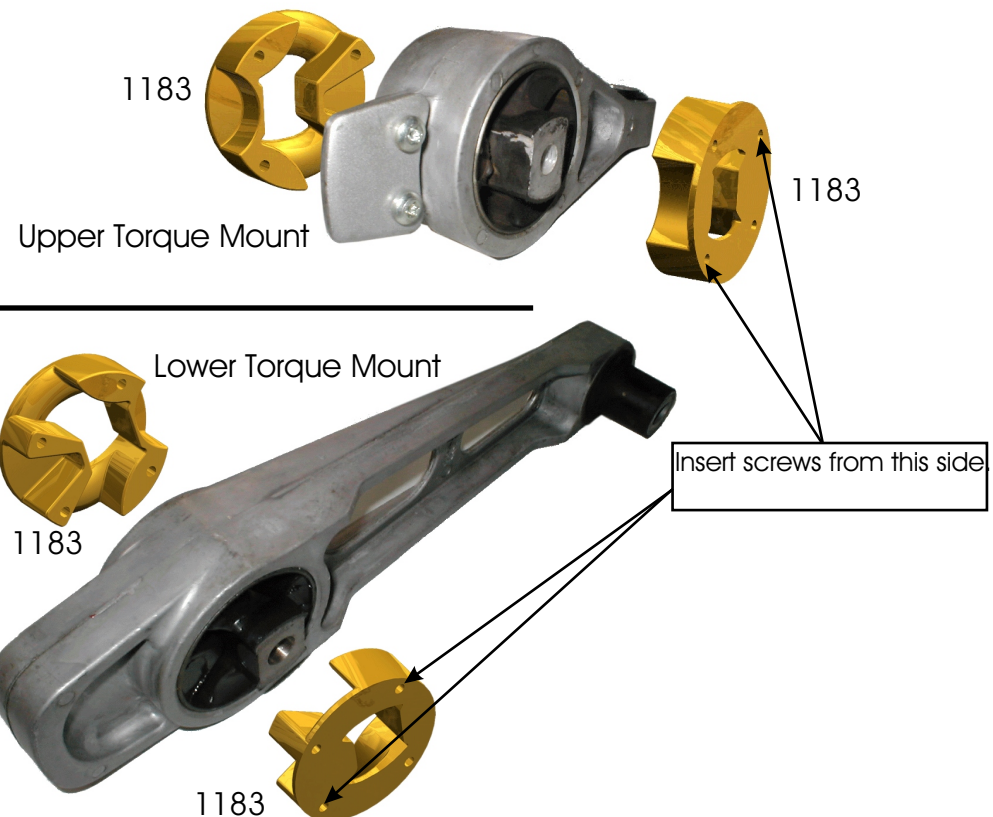
It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's Polyurethane.

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Upper Torque Mount: Remove the two bolts from the upper torque mount and remove arm. Install the polyurethane inserts and hardware. Place a washer over the screw, install the screw through both inserts. Now place a washer over the end of the screw and **tighten the nut snug** against the insert. The nut is a nylon lock nut, it will not get loose. If the nut is tightened too much the inserts will start binding. Holding the inserts firmly in place is how they were designed to work. Install two screws per mount in a "criss-cross" pattern. (See arrows on pic. below) When tightening the rear bolt (frame side), make sure the mount stays perpendicular to the engine, it will try and walk itself sideways. Use a pry bar on the opposite side of the mount to keep straight while tightening.

Lower Torque Mount: Remove the lower torque mount arm and install the inserts and hardware **IN THE SAME MANNER** as the upper torque mounts. Refer to steps 1 & 2 below and then tighten all motor mount bolts to factory specifications.



NOTE

Inspect engine torque mount for excessive wear and cracking. **If** the mount is severely damaged, ENERGY SUSPENSION recommends replacing with a new engine torque mount. Our inserts are designed to SUPPLEMENT the mount, not to replace a broken mount. Clean any dirt, grease, and excess rubber flashing that may be present inside the engine torque mount. **NOTE:** IT IS IMPORTANT THAT THE INSIDE OF THE TORQUE MOUNT BE CLEAN AND FREE OF FLASH.