

# INSTRUCTION SHEET FOR SET #5.7114 Dodge Neon SRT-4

It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's Polyurethane. Wheel alignment is almost always disturbed when removing/replacing suspension components. It is recommended that you have the alignment checked on your vehicle at a qualified alignment shop.

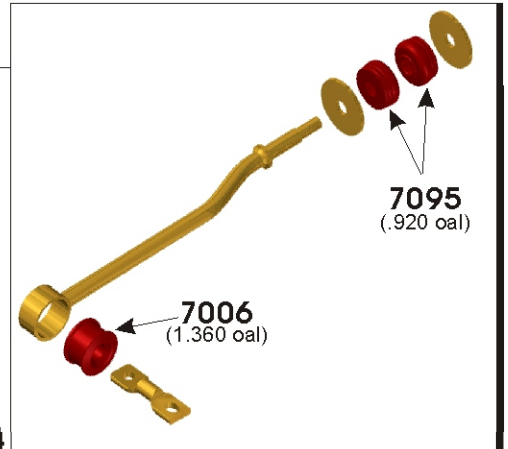
© 2003 Energy Suspension. All rights reserved.  
May not be reproduced, in any form, or by any means,  
without the written consent of Energy Suspension.

## Rear trailing arm:

- Remove the parking-brake cable hanger.
- Remove nut from end of trailing arm (spindle end)
- Remove the two bolts from the body end of the trailing arm.

## Bushing Removal/Installation:

- Carefully! Using a *sharp* knife, cut the flange off the bushing. **Pic 1**
- Using the vise as a fulcrum, remove rubber bushing from arm. **Pic 2**
- Using a *sharp* knife, remove the rubber from the metal pin. **Pic 3**
- Using a wire wheel, clean off remaining rubber from metal pin. **Pic 4**
- Grind the other corner of the metal pin, this is too aid in the installation of the pin. **Pic 5**
- Making sure there are no burrs, grease the ID of the arm, the pin, and the bushing.
- Using an arbor press, install the bushing into the arm first, then press in the pin. **Pic 6**
- Reinstall arm and tighten all bolts/nuts to factory specifications. \*See picture above



**PIC 1**



**PIC 2**



**PIC 3**



**PIC 4**



**PIC 5**



**PIC 6**

