INSTRUCTION SHEET FOR SET #7.7108

It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's Polyurethane. Wheel alignment is almost always disturbed when removing/replacing suspension components. It is recommended that you have the alignment checked on your vehicle at a qualified alignment shop.



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7118 Bushing x 2

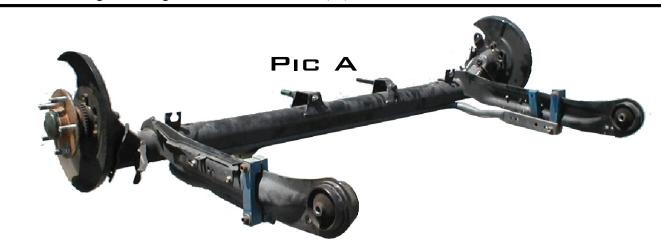
15.10.549.39 Sleeve x 2

Removing trailing arm bushings:

- Remove e-brake cable hanger bolts.
- Remove brake caliber assembly and hang out of the way.
- Remove watt/panhard linkage.
- Now remove the rear trailing arm. Pic A.
- Using heat, remove OEM rubber bushings. **CAUTION: There is fluid** in the bushings.
- -Pry out the two metal rings on each side of the arm. Pic1
- Using a small grinder, remove the metal pins on the inside of each of the arms. **Pic2**
- Also, grind the lip off both sides of the arm eyes. Pic 3

Installing trailing arm bushings:

With both eyes of the trailing arm smooth, clean, and free from sharp metal burrs and any metal shavings, press in our bushings. **Do not use grease** on the O.D. of our bushings or on the I.D. of the trailing arm. The bushing is designed to "lock" in the arm and rotate around the sleeve, it is not meant to spin in the arm. After applying grease to the I.D. of our bushings, install the sleeves.
Now reinstall the trailing arm. Tighten all bolts to factory specifications.



Pic 1





