

FLOWMASTER™

FORCE II™

SYSTEM #17124

1994-95 CHEVROLET/GMC SUBURBAN 5.7L V-8 ENGINE W/FLANGED CONVERTER

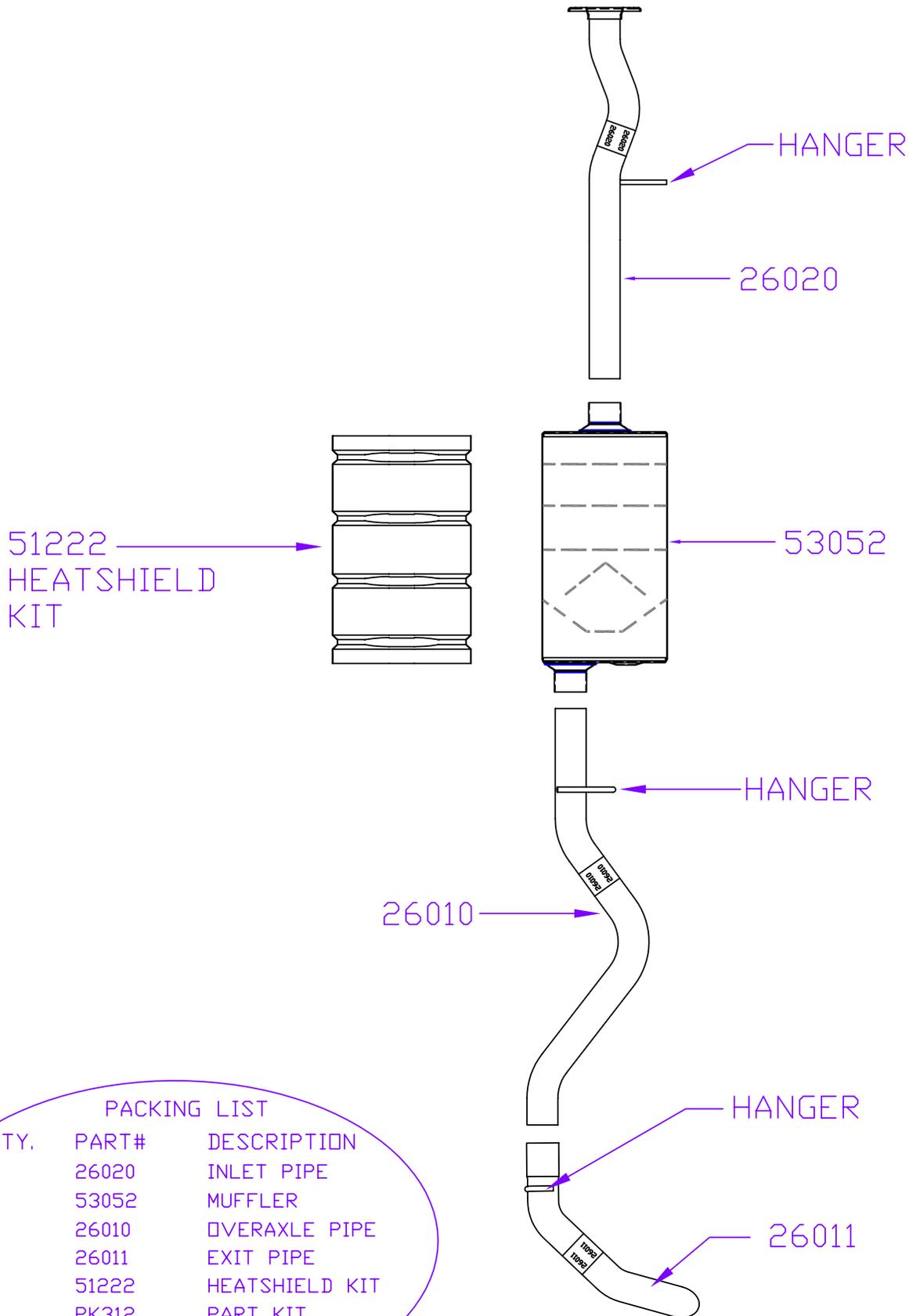
Removal:

1. Raise vehicle and support with stands.
2. Using a hacksaw or sawsall, cut the stock tailpipe off where it exits the muffler. (This step is not mandatory, but it makes removal a little easier.)
3. Separate the two rubber hangers on the tailpipe from their rubber mounts on the vehicle. Remove the tailpipe and set aside.
4. Support the muffler with a stand, and separate the wire hanger from the rubber mount in front of the muffler. Then remove the two nuts at the flanged connection just behind the catalytic converter. Remove the muffler and set aside.

Installation:

1. Place inlet pipe #26020 in position behind the catalytic converter. Connect the wire hanger to its rubber mount and install the stock nuts back onto the flanged connection.
2. Connect the inlet of the muffler #53052 to the inlet pipe. Use a stand to support the muffler, and install a 3" clamp, tighten enough to hold but still allow for adjustment.
3. Place "over-axle" pipe 26010 into position and connect it to the muffler outlet. Connect the wire hanger to the rubber mount, and install a 3" clamp using the same procedure as above.
4. Connect "Exit" pipe #26011 to the rear of pipe #26010 and connect the hanger to the rubber mount on the vehicle. Install a 3" clamp using the same procedure as above.
5. Using the 4 band clamps provided, secure the heat shield to the top of the muffler. Tighten securely to prevent rattles.
6. Adjust the position of the pipes and muffler to provide a satisfactory fit. Maintain at least 3/4" of clearance around the system, while keeping suspension travel in mind. Tighten all connections down securely. For a cleaner installation, connections may be welded and clamps removed. After the system is secure, place the supplied hanger keepers onto the ends of inlet pipe, tailpipe and exit pipe hangers. This will prevent the hangers from slipping out of the rubber mounts.

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PACKING LIST

QTY.	PART#	DESCRIPTION
1	26020	INLET PIPE
1	53052	MUFFLER
1	26010	OVERAXLE PIPE
1	26011	EXIT PIPE
1	51222	HEATSHIELD KIT
1	PK312	PART KIT
3	1/2"	HANGER KEEPERS
3	MC300G	3" CLAMP