

FLOWMASTER™

FORCE II™

SYSTEM #17170

**1994-97 DODGE RAM TRUCK V-8
1/2 & 3/4 TON - ALL WHEELBASES**

01/15/02

Removal:

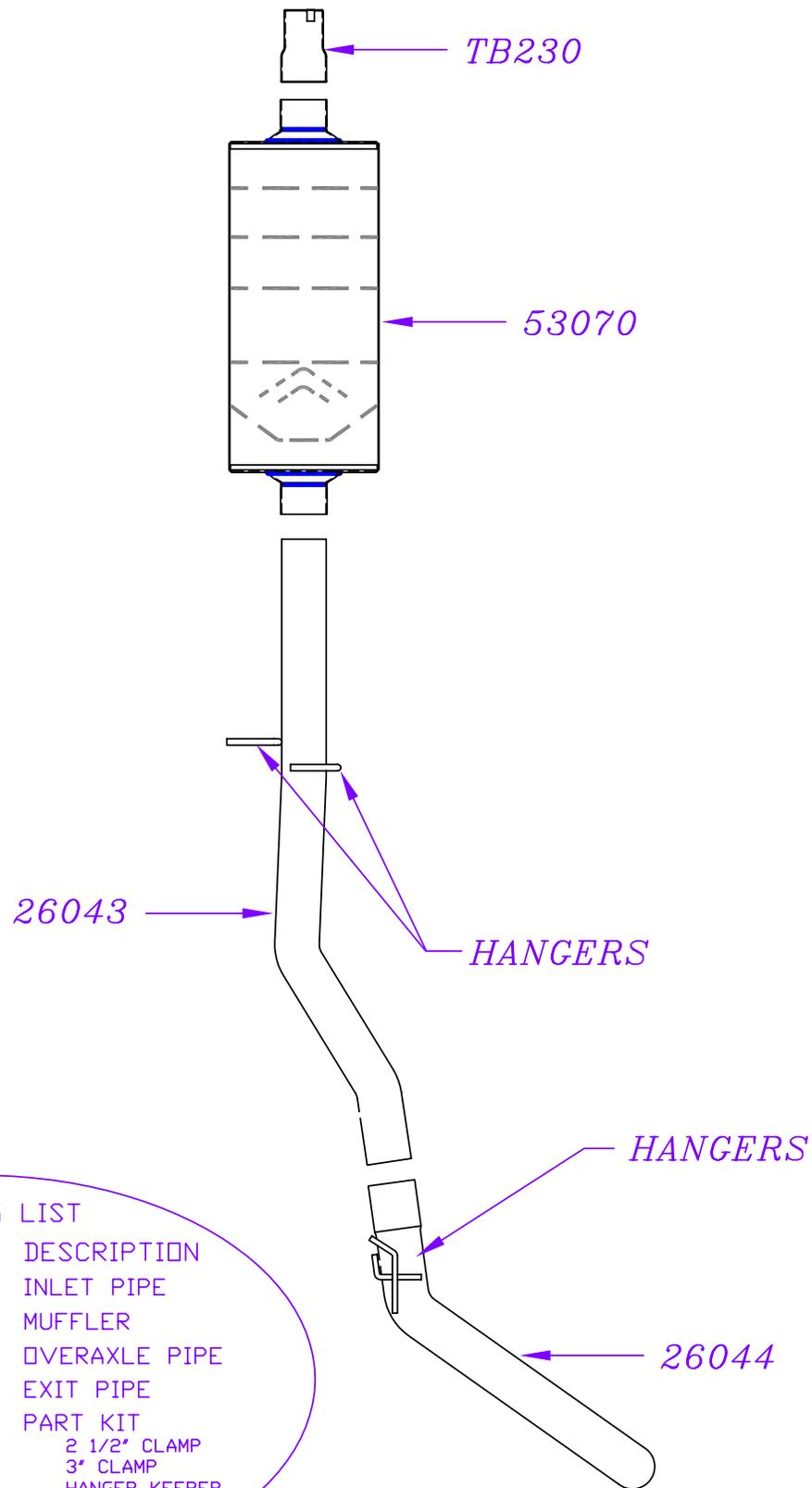
- 1) Raise the vehicle and support with jack stands.
- 2) Using a hacksaw or sawsall, cut the stock tailpipe off where it exits the muffler. (This step is not mandatory, but makes removal a little easier.
- 3) Separate the three hangers on the tailpipe from their rubber mounts on the vehicle.
- 4) Support the muffler with a stand, remove the clamp in front of the muffler. Once the clamp is removed it may be necessary to heat this connection for ease of removal. **Please use extreme caution!**
- 5) Remove the exhaust system and set aside.

Installation:

- 1) Place inlet pipe #TB230 in position on the pipe from the catalytic converter, install a 2 ½" clamp but do not tighten yet.
- 2) Connect the inlet of the muffler #53070 to the inlet pipe. Use a stand to support the muffler, and install a 3" clamp, but do not tighten yet.
- 3) Place "over axle" pipe #26043 into position over the rear axle, and connect it to the muffler outlet. Connect wire hangers to their rubber mounts and install a 3" clamp, but do not tighten yet.
- 4) Connect "Exit" pipe #26044 to the rear of the "over axle" pipe, and connect wire hanger to the rubber mount. Install a 3" clamp but do not tighten yet. (There were two different hanger types used for this pipe, so use the one that matches the type on the vehicle. The extra hanger can then be cut off.)
- 5) Adjust the position of all pipes and muffler to provide a satisfactory fit. Maintain at least 3/4" clearance around the system, and also keep suspension travel in mind.
- 6) Tighten all connections securely. For a "cleaner" fit connections may be welded and the clamps removed. After the system is secure, slide the 7/16" and ½" hanger keepers onto the end of the tailpipe and exit pipe hangers. This will prevent the hangers from slipping out of the rubber mounts.

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PACKING LIST

QTY.	PART#	DESCRIPTION
1	TB230	INLET PIPE
1	53070	MUFFLER
1	26043	OVERAXLE PIPE
1	26044	EXIT PIPE
1	PK305	PART KIT
1	MC250S	2 1/2" CLAMP
3	MC300G	3" CLAMP
4	7/16"	HANGER KEEPER
1	1/2"	HANGER KEEPER