

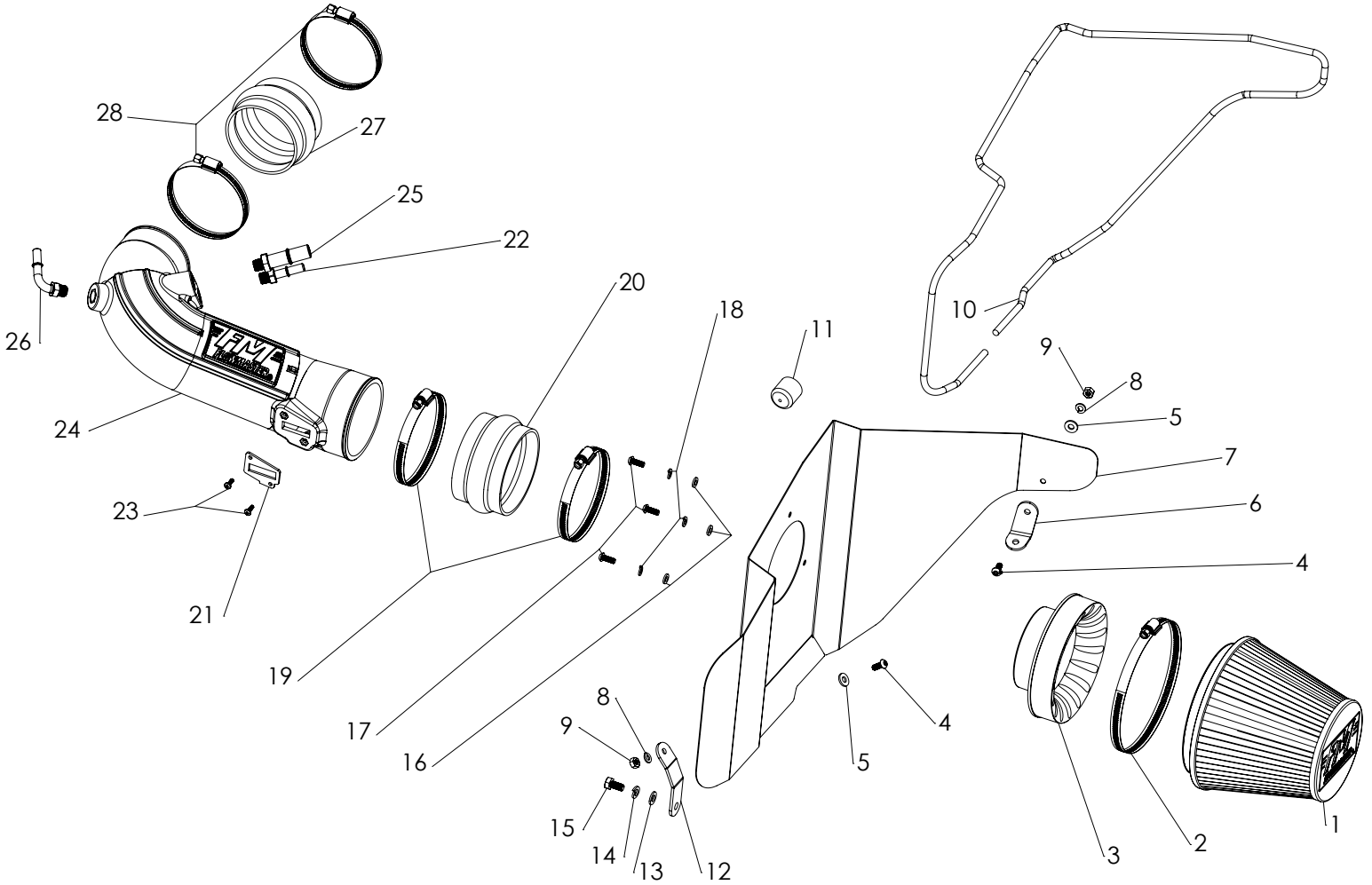


# DELTA FORCE

COLD AIR INTAKES  
BY FLOWMASTER

## Installation Instructions for: SYSTEM #615131 2015-2017 MUSTANG 5.0L Engine

NOT LEGAL FOR SALE OR USE ON ANY POLLUTION-CONTROLLED MOTOR VEHICLE IN CALIFORNIA OR IN STATES THAT HAVE ADOPTED CALIFORNIA EMISSION PROCEDURES.



REV 7-28-17

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1		AIR FILTER, 6-5/8" HIGH x 6" DIA.	1
2	AF1003	HOSE CLAMP, #104 (4-1/8" - 7")	1
3	AF6002	ADAPTER, AIR FILTER, 4" x 6"	1
4	HW245	SCREW, 1/4"-20 x 5/8"	2
5	HW320	FLAT WASHER, 1/4"	2
6	AF5009	BRACKET 1, 15-17, MUSTANG, 5.0L	1
7	AF3006	HEAT SHIELD, 15-17, MUSTANG, 5.0L	1
8	HW322	LOCK WASHER, 1/4"	2
9	HW115	NUT, 1/4"-20	2
10	49000061	GASKET, HEAT SHIELD, 72"	1
11	AF4020	CAP, 1.00" VINYL	1
12	AF5010	BRACKET 2, 15-17, MUSTANG, 5.0L	1
13	HW324	FLAT WASHER, M8	1
14	HW323	LOCK WASHER, M8	1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
15	HW249	BOLT, M8 x 1.25 x 16MM	1
16	HW319	FLAT WASHER, M6	3
17	HW244	SCREW, M6 x 1.0 x 16MM	3
18	HW318	LOCK WASHER, M6	3
19	MC400H	HOSE CLAMP, #64 (3-9/16" - 4-1/2")	2
20	AF4051	RUBBER COUPLER, 4" I.D. x 2-1/2", FLEX	1
21	GA139	GASKET, MAF SENSOR	1
22	AF4017	3/8" QUICK CONNECT TO 1/4" NPT MALE, STRAIGHT	1
23	HW248	SCREW, M4 x 0.7 x 12MM	2
24	AF2006	INTAKE TUBE, 15-17 MUSTANG 5.0L	1
25	AF4016	5/8" QUICK CONNECT TO 1/4" NPT MALE, STRAIGHT	1
26	AF4018	3/8" QUICK CONNECT TO 1/4" NPT MALE, 90 DEG	1
27	AF4019	RUBBER COUPLER, 3-1/2" I.D. x 2-1/2" L, FLEX	1
28	MC350H	HOSE CLAMP, #56 (3-1/16" - 4")	2



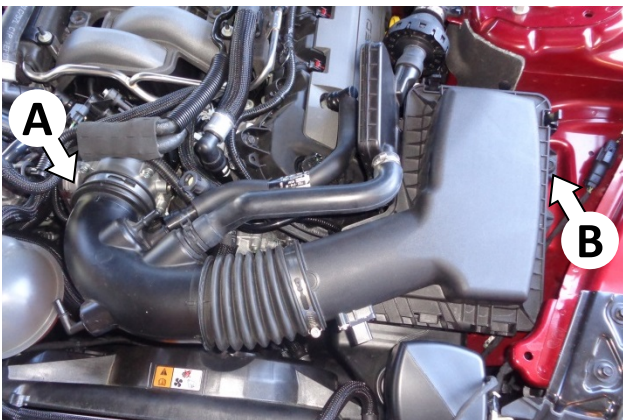




7. Remove and discard the metal clamp from the front resonator hose, then disconnect the hose.



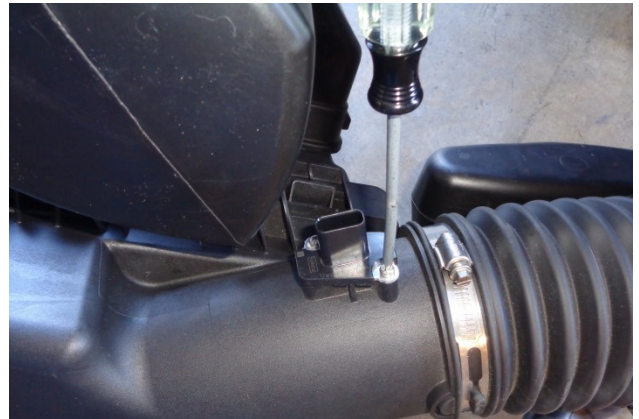
8. Disconnect the mass airflow (MAF) sensor plug.



9. Loosen the hose clamp securing the air intake duct to the throttle body (A), then remove the bolt securing the airbox to the vehicle frame (B). Retain the bolt for later use.



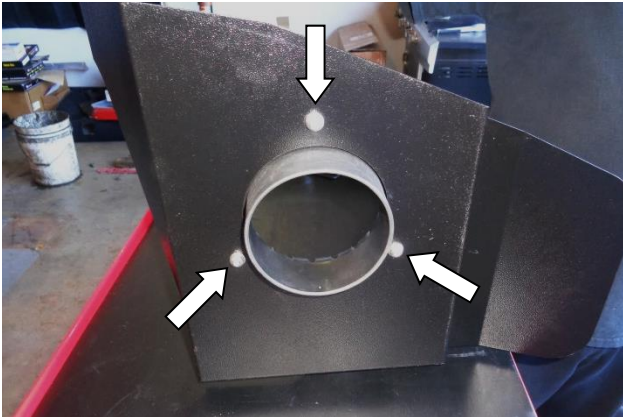
10. Disconnect the intake duct from the throttle body and remove the airbox and duct from the vehicle.



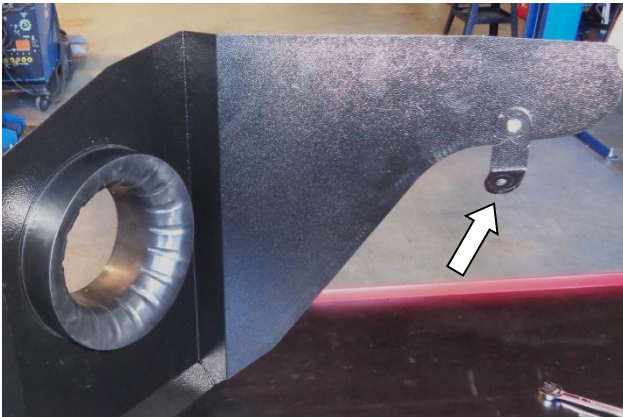
11. Remove the MAF sensor from the airbox, then remove the stock gasket from the sensor.  
**CAUTION: The sensor is delicate!** Handle it with care, and store it in a safe location until reinstallation.



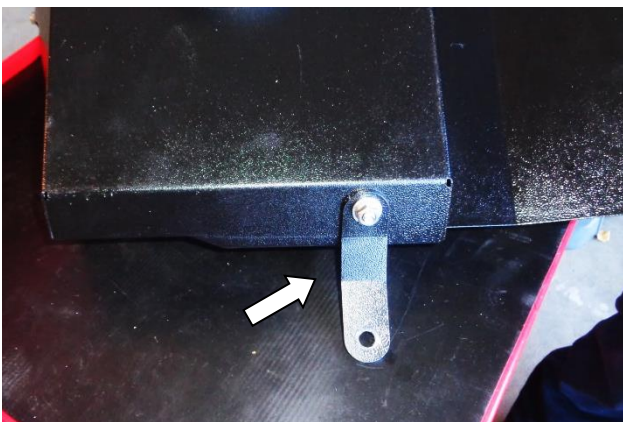
**ASSEMBLE AND INSTALL YOUR FLOWMASTER COLD AIR INTAKE SYSTEM:**



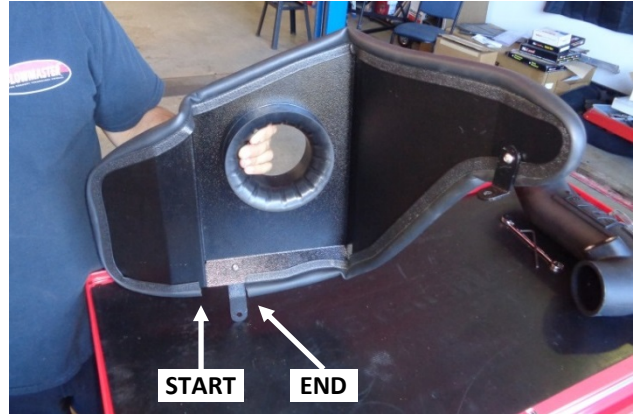
12. Assemble air filter adapter (3) to heat shield (7) using M6 screws (17), lock washers (18) and flat washers (16).



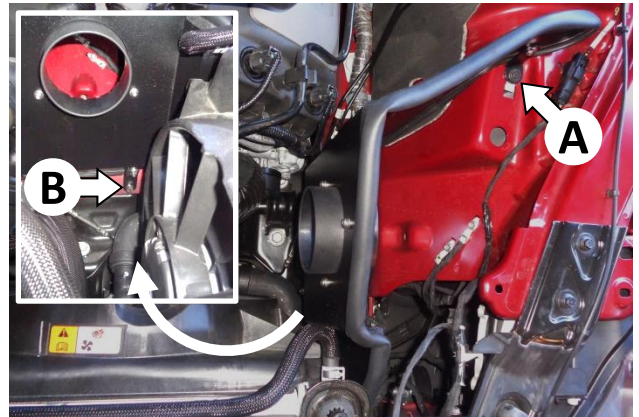
13. Attach bracket (6) to the heat shield using ¼-20 screw (4) (on the bracket side), and flat washer (5), lock washer (8) and nut (9) (on the heat shield side). **Do not tighten the fasteners at this time.**



14. Attach bracket (12) to the heat shield using ¼-20 screw (4) and flat washer (5) (on the heat shield side), and lock washer (8) and nut (9) (on the bracket side). **Do not fully tighten the fasteners at this time.**



15. Attach gasket (10) to heat shield. Starting at the bend as shown, firmly press the gasket onto the edge, gradually working around the heat shield. When you reach the opposite side of bracket (8), trim the gasket to fit using metal-cutting shears.



16. Install the assembled heat shield in the vehicle using the stock bolt at the upper bracket (A), and the M8 bolt (15), lock washer (14) and flat washer (13) at the lower bracket (B). Lastly, **tighten both brackets to the heat shield at this time.**



17. Push the vinyl cap (11) onto the resonator.





18. Apply 2 wraps of nylon thread tape to the 3/8" quick disconnect (QD) elbow (26), and install it in the intake tube (24). Align the elbow with the tube's mold line as shown.



19. Apply 2 wraps of nylon thread tape to the 5/8" QD fitting (25) and the 3/8" QD fitting (22), and install them in the intake tube as shown. NOTE: For best hose alignment, we have located the 5/8" fitting above the 3/8" fitting (which is opposite the stock setup).



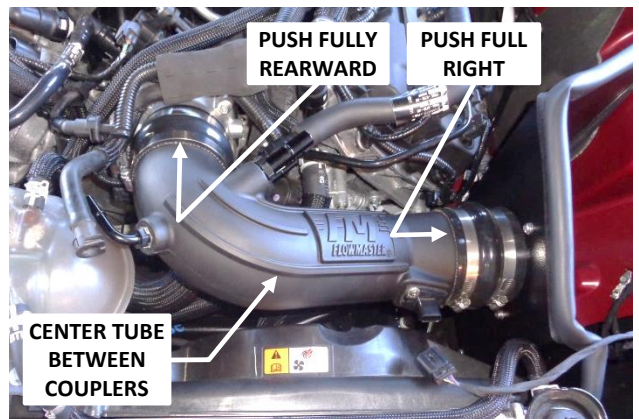
20. Install the MAF sensor gasket (21) onto the sensor, ensuring correct orientation. Then install the sensor in the intake tube, using M4 screws (23).



21. Install the two smaller hose clamps (28) on the smaller coupler (27), and install the coupler on the throttle end of the intake tube. Do not tighten clamps at this time.



22. Install the two larger hose clamps (19) on the larger coupler (20), and install the coupler on the filter end of the intake tube. Do not tighten clamps at this time.



23. Install the intake tube in the vehicle. Push the left coupler up against the raised stops on the throttle body. Push the right coupler up against the heat shield. Then center the intake tube between the couplers, and tighten all hose clamps.

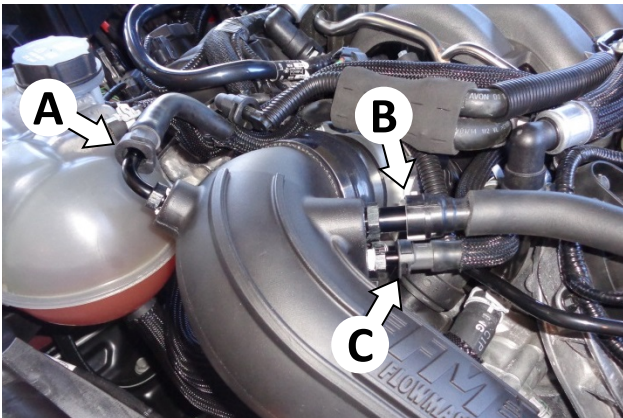




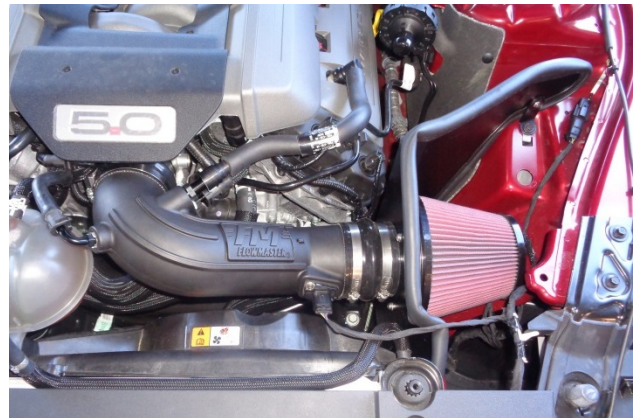
24. Install the MAF sensor plug on the sensor, and push the locking tab toward the sensor. Then check the plug for security.



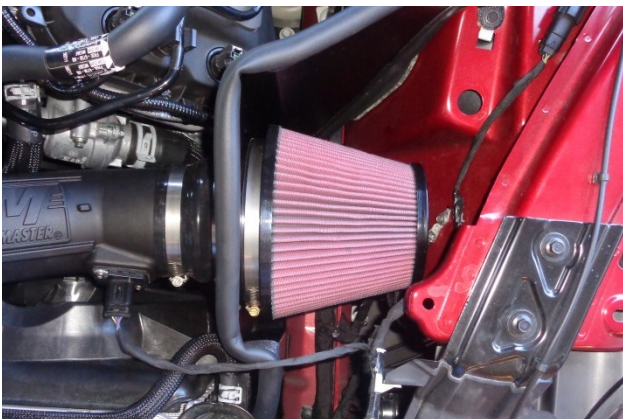
27. Reinstall the engine cover.



25. Connect the brake aspirator line (A), the PCV line (B) and the EVAP line (C) to their respective fittings and check for security.



**Congratulations, the installation of your FLOWMASTER cold air intake kit is now complete!**



26. Place the clamp (2) on the air filter (1), install the filter on the filter adapter and tighten the clamp.