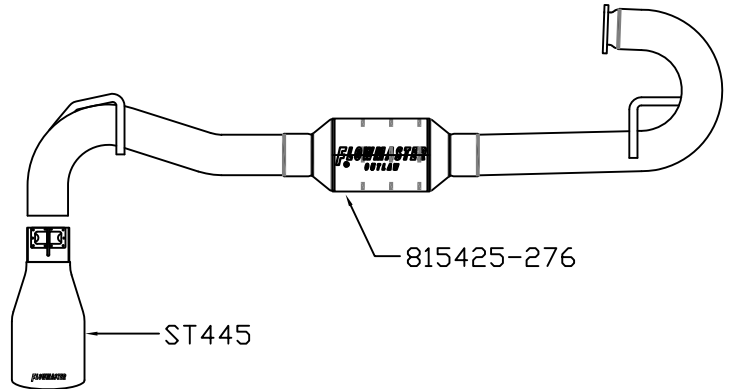




FORCE II™

409S Stainless Steel

Installation diagram for:
SYSTEM #817576
 2011-2013 SCION TC
 2.5L L4 ENGINE



08/13/12

Removal:

- 1) At the rear of the vehicle, spray the two nuts at the flanged connection behind the rear axle and also the rubber mounts supporting the factory exhaust system with a penetrating lubricant.
- 2) Remove the two nuts at flanged connection and then remove the hangers on the muffler assembly from the rubber mounts on the vehicle. Lower the assembly from the vehicle.

Installation:

- 1) Place the new muffler assembly **#815425-276** up into position and connect the hangers on the assembly to the rubber mounts on the vehicle. Then using the provided 3/8" bolts, nuts and washers connect the two flanges together and tighten securely. Be sure to place the new **GA115** gasket between the two flanges.
- 2) Place the stainless tip **#ST445** onto the end of the exit pipe and adjust to the desired position. Tighten the clamp on the tip to hold the tip securely in place.
- 3) Place the two provided 1/2" hanger keepers onto the ends of the two round stock hangers; these will prevent the hangers from slipping out of the rubber mounts.

PACKING LIST

<u>Qty</u>	<u>Description</u>	<u>Part #</u>	
1	Muffler Assem.	815425-276	
1	Stainless Tip	ST445	
1	Parts kit	PK641	
2	1/2" Hanger Keepers		HW503
2	3/8" x 1 1/4" Bolt		HW209
2	3/8" Nut		HW103
2	3/8" Lock Washer		HW309
1	Ring Gasket		GA115