

20189

**00-05 CADILLAC
DEVILLE
BILLET INSERT**



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Tools Required:

Phillip Screw Driver
Socket & Ratchet Set
Die Grinder w/ Cut Off Wheels & Sanding Disc
Files and (or) Sandpaper
Drill & 1/8" Drill Bit
Matt Black Spray Paint

Parts List:

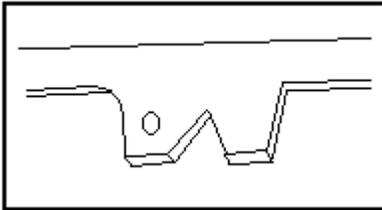
1 Billet Insert (14 Bars)
6 #8 x 3/4 Phillip Screws
6 #8 Flat Nuts

Read and understand instructions before attempting installation

Step 1.

Pop the hood and remove the grille shell from the vehicle. Apply masking tape to the chrome and painted area of the grille to prevent scratching.

Step2



Place the grille face down on a workbench. Use your die grinder to cut the center out of the grille shell. We recommend making a rough cut about 1"-2" away from the chrome ring and face bar. Then make a second cut closer to the chrome later. Make your first cuts along the top. Do not cut the plastic molded to the face bar (see diagram). Cut the seven bars just below the chrome face bar. Next cut the bars on each end and along the bottom of the chrome ring. Start in one corner and make a continuous cut to the

other end.

Step3

File or sand the cuts down so there is a smooth contour around the opening. Test fit the billet into the opening. The top mounting tabs align with the plastic molded to the face bar (see diagram in Step 2). The lower mounting tabs align with two factory holes in the back of the grille. It may be necessary to slightly bend the brackets so they sit against the plastic correctly. Use a pen to mark the mounting holes. Drill a 1/8" hole at each tab. Use the #8 screws and flat nuts to secure the billet to the grille shell.

Step4

Re-Install the grille shell assembly back onto the vehicle.

Thank you for purchasing a T-Rex billet grille. 11/8/06