

# T-REX TRUCK PRODUCTS INC.

**20753**

**04-06 NISSAN**

**SENTRA**

**BILLET GRILLE**

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## **04-06 Nissan Sentra** **All Models**

### **Tools Required:**

Phillips & Slotted Screw Drivers  
Drill  
1/16" Drill Bit  
Matt Black Spray Paint (optional)

### **Hardware / Parts Included:**

- 1 Main Billet Insert (13 Bars)
- 2 #8 x 3/4 Self Drill Screws

### **Read and understand instructions before attempting installation**

#### **Step 1**

Remove the plastic fasteners on top of the grille. Remove the plastic fasteners securing it to the bumper cover. Do not discard the fasteners. Remove the factory grille assembly.

#### **Step 2**

Center the billet insert in the opening. The lower brackets welded to the rear of the billet insert align with the two factory mounting holes on top of the bumper cover. The top mounting brackets align with the plastic cross section that sits behind the factory grille. Make sure the brackets align to these points. It may be necessary to slightly bend the brackets by hand so the brackets are at the proper angle. At this time a coat of black spray paint can be applied to the plastic area behind the billet grille. Be sure to carefully mask the car to prevent over-spray. Painting this area is not necessary on darker model vehicles.

#### **Step 3**

Re-center the billet into the opening. Use the factory fasteners to secure the lower mounting brackets to the top of the bumper cover. Carefully close the hood and check the clearance between the billet and the hood. Make sure the billet is correctly centered. Firmly hold the billet in place and mark the top mounting holes to the plastic cross section. Drill a 1/16" hole at each mark and fasten using the #8 self-drill screws.

#### **Step 4**

Make sure the insert is correctly positioned. Loosen the hardware and re-adjust the brackets or billet bars if needed. *Thank you for purchasing a T-Rex Billet Grille. 12/28/05*