

20959 **07-09 TOYOTA** **TUNDRA**



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2007-09 TOYOTA TUNDRA **BILLET INSERT / OVERLAY**

Tools Required:

Phillips / Slotted Screwdrivers
10mm Socket
5/16" Wrench
Die Grinder (Optional)
Drill & 1/8, 1/4 Drill Bits (Optional)

Hardware / Parts Included:

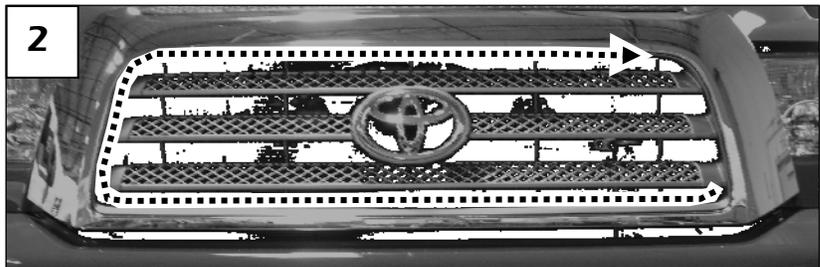
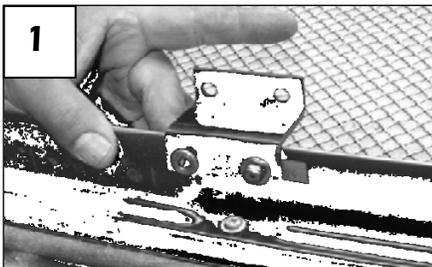
1 Billet Insert (22 bars)	1 Hood Release Bracket
8 6-32 x 1.5" Machine Screw	8 #8 x 3/4" Phillips Screws
8 6-32 Nylon Lock Nuts	8 #8 Flat Nuts
2 Factory Fasteners	2 1/4-20 Bolts
4 1" J Hooks	2 1/4-20 Nuts
4 1.5" J Hooks	2 1/4 Washers

Read and understand instructions before attempting installation

Step 1

Open the hood; remove two 10mm bolts securing the hood latch to the grille. Release pressure clip retaining hood latch extension rod. Remove ten 10mm nuts from behind the grille. Use a slotted screwdriver to remove the plastic insert along the top of the grille; wrap the tip in masking tape to prevent scratching.

Remove five 10mm nuts from behind the insert. Two plastic clips remain on each end of the grille; there is no access to these fasteners. Pull the grille forward to remove; (replacement clips are provided if they break). If installing grille as an overlay; **skip to Step 4.**



Step 2

The hood release bracket is attached to the center cross bars cut from the grille. Align the supplied bracket to the plastic lip along the bottom on the factory grille (1). Drill a 1/4" hole at each hole. The 1/4 bolts, nuts and washers will be used to attach the bracket (Do not attach at this time). **Skip to Step 5.**

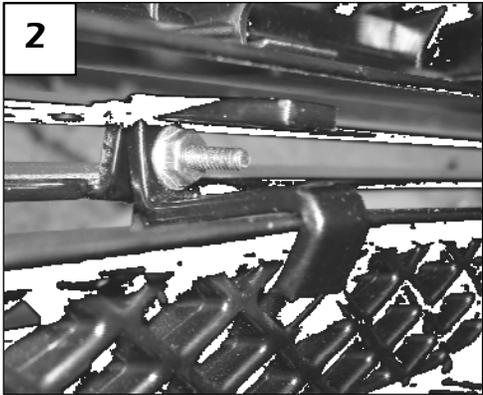
Step 3

Use a die grinder to cut the three center cross bars from the grille. Make your cuts at the base of each bar; as noted by the dotted line (2). Now cut the thin vertical bars along the top and bottom. Test fit the grille into the opening. Trim additional material if needed. File your cuts smooth.

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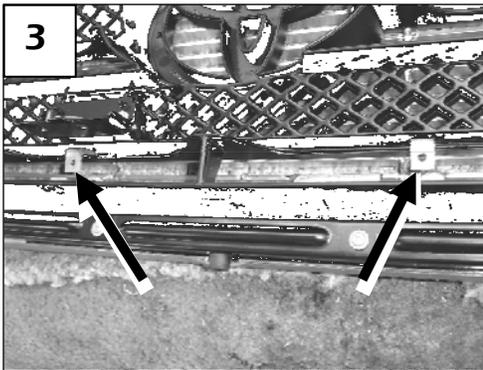
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Step 4.

Unclip the factory logo from the grille. Use the machine screws and lock nuts to install four short J hooks along the top of the insert (2); install the longer J hooks along the bottom. Install the screws from the front; then a hook from the back; thread the nuts hand tight.

Center the insert into the factory grille. Wrap the hooks around the plastic cross bars. Tighten the hardware.



Step 5.

Install the hood release bracket (if installed as an insert); re-attach the hood release assembly onto the grille. Replace the OE plastic fasteners in the corners. Re-install the grille assembly onto the vehicle. The factory Toyota logo can be re-installed onto the vehicle using double-sided tape. ***Thank you for purchasing your T-Rex billet grille. 9/11/07***

