

21478 07-08 DODGE NITRO 21478 07-08 DODGE NITRO

# 4 PC BILLET OVERLAY

#### **Tools Required:**

Phillips Screwdriver 10mm Socket 5/16" Wrench

#### **Hardware / Parts List:**

- 2 Billet Insert Upper (11, 11 bars)
- 2 Billet Inserts Lower (11, 11 bars)
- 8 6-32 X 2" Machine Screws
- 8 6-32 Nylon Lock Nuts
- 8 #6 Flat Washers
- 8 1/2 X 1/2 L Brackets

## Read and understand instructions before attempting installation

### Step 1

Test fit the billets in front of the factory grille to identify the correct locations. Open the hood and remove the radiator cover; remove the bolts securing the grille to the core support. Pull the grille forward to gain access to the rear of the grille.

## Step 2

Insert the machine screws into the billets. Center one of the lower billets in place. Secure the billet using two: flange brackets, nuts and washers. Do not over tighten the hardware. Repeat the process on the remaining billets. After the billets have been installed it may be necessary to loosen the hardware and adjust the billets. Re-install the radiator cover.

Thank you for purchasing your T-Rex billet grille. 11/14/06

