

# 21961

## 10-12 TOYOTA TUNDRA



# 21961

## 10-12 TOYOTA TUNDRA

### 10-12 TOYOTA TUNDRA

#### Billet Grille Insert 5 Pc.

#### TOOLS REQUIRED

10 & 8 mm Sockets

Ratchet

Phillips Screwdriver

Plastic Prybar

#### PARTS LIST

(6) 1/2" L Brackets

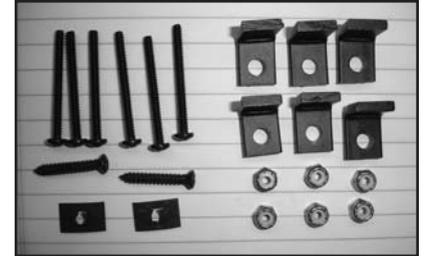
(6) 6/32" Nylon Lock Nuts

(6) 1 1/2" Machine Screws

(2) #8-6 Head 1" Screws

(2) #8 Flat Nuts

(5) Billet Grilles



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment or assist with tech questions. All other inquires can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

#### Step 1 Factory Grill Removal

Remove the two 10mm bolts from the factory hood latch (where it bolts to the hood). (Fig 1) Next disconnect the factory hood latch rod at the top where it connects to the hood latch. (Fig 2) Remove ten 10mm bolts that hold the factory grille to the hood. (Fig 3) Using a plastic pry bar between the hood and the grill, carefully pop the grill shell from the hood and remove the grill shell. (Fig 4)



Fig 1

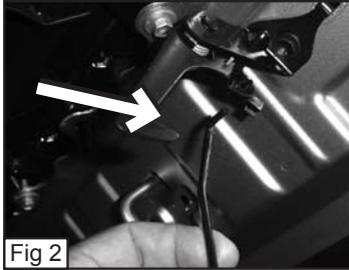


Fig 2

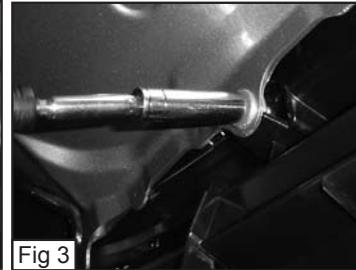


Fig 3

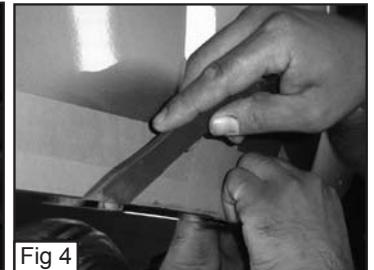


Fig 4

#### Step 2 Billet Grille Install

With the factory grill shell removed, take the billet that fits in the bottom opening in the factory grill shell and insert it into the bottom grill shell opening making sure the slots on the backside of the billet are at the top side. (Fig 5) Insert 2 of the 1 1/2" machine screws through the billet bars and through the 2 brackets with the holes in them, slide the 1/2" L brackets over the screws and install the 6/32" nylon lock nuts, tighten. (Fig 6) Repeat this process with the remaining 3 lower billet grilles in the factory grille shell (the remaining 3 do not have the slots on the back of the billet grilles). Now take the factory grill shell and remove the black plastic insert in the very top opening by unlatching the latches on the backside with a small flat screwdriver. (Fig 7) With the black plastic insert removed you can paint the inside of the top opening with black paint if you choose to. Now insert the top billet grille into the factory grill opening. Insert the two #8 Six head screws through the billet bars and the 2 small brackets with a hole in them. Tighten the screws so they go through the plastic in the factory shell and install the 2 flat nuts on the backside of the factory grill. (Fig 8) Reinstall the grill shell on the vehicle and hood latch mechanism. Installation complete.

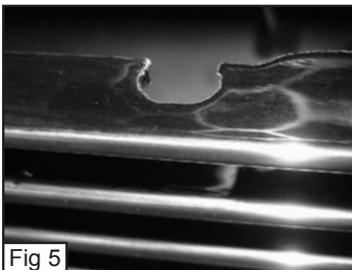


Fig 5



Fig 6



Fig 7

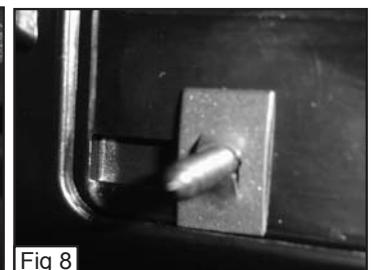


Fig 8