

25117/B

2014 CHEVY

SILVERADO 1500



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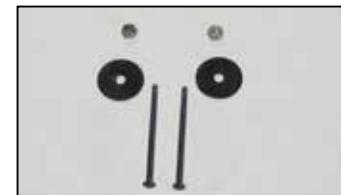
Billet Bumper Grille

TOOLS REQUIRED:

Flat/Phillips Screw Drivers
 Socket & Ratchet Set
 Drill Motor & 3/16" Bit

PARTS LIST:

(2) 2.5" Machine Screws
 (2) 1" Black Fender Washers
 (2) 6/32" nylon Lock Nuts



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquiries can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1

Grille installation

Insert the bumper billet into the factory bumper opening (Fig 1). Looking through the billet bars locate the 2 small black square tabs with the small hole in the center that are welded to the backside of the billet grille. With a 3/16" drill bit inserted through the hole in the tab make a small mark in the plastic of the factory bumper opening (Fig 2). Now remove the billet grille and drill a hole through the bumper plastic where you just made the small mark. Make sure to drill the hole through the aluminum plate behind the plastic factory bumper insert. Reinsert the billet into the bumper opening and insert the two machine screws through the billet bars, the small black tab with the hole in it and the factory bumper plastic. From behind the bumper install the 1" black fender washers and the nylon lock nuts and tighten. You can reach behind the bumper from underneath the vehicle, you may need to unclip the rubber splash guard to gain access to the backside of the bumper. Installation complete.



Fig 1



Fig 2