



25699

**05-06 LINCOLN
NAVIGATOR
BILLET BUMPER
HORIZONTAL**

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Tools Required:

Phillips Screw Driver
5/16" Wrench

Parts List:

2 Billet Bumper Insert (5 Bars Each)
8 6-32 x 2 Machine Screws
8 6-32 Nylon Lock Nuts / Washers
8 2" Flange Brackets (Offset Hole)

Read and understand instructions before attempting installation

Step 1

Test fit the bumper inserts into the bumper openings.

Step 2

Installing this bumper insert will require two people to install. Center the top bumper insert over the opening with the mounting tabs towards the top. Insert a machine screw into each of the mounting holes. From the back, install a flange bracket, washer and Nylon lock nut. Repeat this process on all four mounting locations. Use a screws driver and 5/16" wrench to tighten the hardware.

Step 3

Repeat this process on the lower billet insert.

Thank You for purchasing a T-Rex billet grille. 3/8/05