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Billet Bumper 2 Pc.

TOOLS REQUIRED:

Phillips & Flat Screwdrivers
8mm & 10mm Socket
and Ratchet

PARTS LIST

(4) 6/32" Nylon Lock Nuts
(4) 2" x 6/32" Machine Screws
(4) 1/2" L Brackets
(2) Billet Grilles

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquiries can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 3 Factory Lower Cover Removal

To install the bumper billet grilles you will need to remove the forward bottom cover from underneath the vehicle. There are five 10mm bolts and 7 plastic pop clips that need to be removed. (Fig 1)

Step 4 Lower Billet Installation

After the bottom cover is removed you will have access to the backside of the bumper billets for installation. Take the billets and insert them into the lower bumper openings on the vehicle. (Fig 2) Insert the two 2" 6/32" machine screws through the front of the billet grilles and through the 2 small square brackets with holes in them that are welded on the backside of the billet grilles. (Fig 3) From underneath the vehicle, reach up behind the billet grille and locate the 2" machine screw. Take the 1/2" L brackets and place them over the 2" machine screw with the L bracket latched over the vertical plastic bar behind the billet grille. Place the 6/32" nylon lock nuts over the L brackets and tighten. (Fig 4) Installation complete.

