

T-REX

Billet Grilles

25895

**05-08 TOYOTA
TACOMA**

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BUMPER INSERT

Tools Required:

Phillip Screw Driver

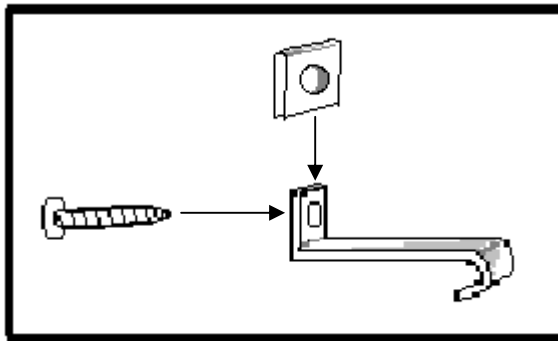
Hardware / Parts List:

- 1 Billet Insert (7 bars)
- 2 #8 X 1 Screws (6 Head)
- 2 #8 U-Nuts
- 2 1.5" J Hooks

Read and understand instructions before attempting installation

Step 1

Slide the U-nuts over the end of the 'J' hooks. Center the billet over the opening with the shortest bar on top. Note the tabs welded to the rear of the insert. Remove the insert. From the front, insert a screw into each top tab on the billet insert. Start to thread both screws into the 'J' hooks as show below. Now place the billet insert over the opening. Wrap the ends of the 'J' hooks over the factory cross bar.



Step 2

Tighten the hardware. Make sure the insert is centered. Loosen the hardware and adjust if needed.

Thank you for purchasing your T-Rex billet grille. T-Rex Truck Products Inc. 12/27/05