

44999  
2009-2011 BMW  
750 / 760

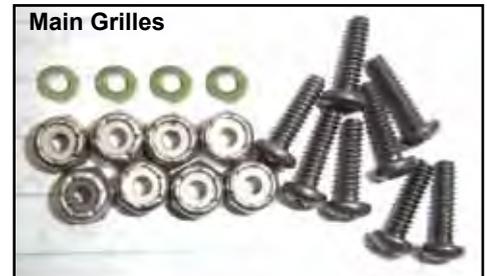


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## 2009-2011 BMW 750 / 760 Main Grille

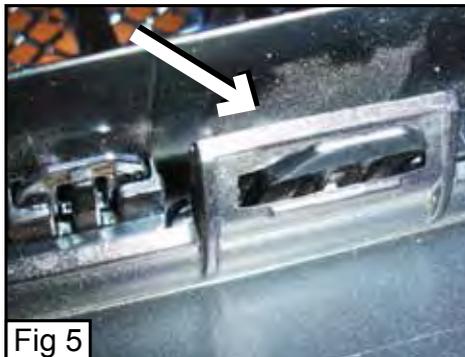
<b>TOOLS REQUIRED:</b>	<b><u>PARTS LIST</u></b>
Socket & Ratchet Set	<u>Main Grilles</u>
Screwdriver Set	(8) 6/32"X1/2" Screws
Torx Bits	(8) 6/32" Nylon Lock Nuts
Jigsaw/Grinder	(8) #10 Flat Washers
	(2) Mesh Grilles

**NOTE:** Bumper grilles will not fit Alpina Models  
**NOTE:** Modification to Night Vision Equipment is needed to remain operational



### Step 1 Factory Grille Removal

Remove the front hood seal (Fig 1). Remove the three plastic pop clips from each of the radiator side covers (Fig 2). The covers will be loose but will not be fully removed. Remove 8 torx screws from along the top of the factory bumper cover (Fig 3). Pull the top of the factory bumper cover forward, place a piece of styrofoam approx 5-6" in between the bumper cover and the radiator area, this will allow you to get your hands behind the factory grilles (Fig 4). Reach down through the area where you inserted the styrofoam and reach behind the chrome factory grille, there are 8 latches on the back of each grille, unlatch these latches with your hand (Fig 5). Remove the factory grilles (Fig 6). Cont on pg 2.



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### Step 2 Mesh Grille Installation

With the two factory grilles removed proceed to separate the two halves of each grille, there is a chrome front ring and a black backing held together by ten latches, unlatch these latches and separate the two halves on each grille (Fig 7). Using a jigsaw or grinding wheel cut the vertical fins out of the two sections of the factory grilles (Fig 8). Now use a grinding wheel (sandpaper or file can be used also) to sand down the small ridges left where you cut the fins out of the factory grilles (Fig 9). Reassemble the two halves of the factory grilles (Fig 10). With the two halves reassembled take the two mesh grilles and insert them into the factory grilles (Fig 11). Make sure the mesh grilles are seated flush into the factory grilles and use vise grips on the backside to hold the mesh grille tabs and the factory grille secure together (Fig 12). Now drill a hole through the tabs on the mesh grilles and the black plastic of the factory grille (Fig 13). Now insert the 1/2" screws through the holes in the black plastic and the tabs on the mesh grilles, make sure the head of the screw is on the outside of the factory grille, install the nylon lock nuts and washers on the screws on the inside of the factory grilles (Fig 14). Reinstall the completed factory grille assemblies into the bumper cover (Fig 15), reinstall the covers and seals. Installation Complete

