521142011 CHEVY SILVERADO HD 2500HD/3500



521142011 CHEVY
SILVERADO HD
2500HD/3500

2011 CHEVY SILVERADO HD 2500HD/3500

Upper Class Mesh Bumper - Top Steel Opening - 1 Pc.

TOOLS REQUIRED:

Socket & Ratchet Set Screwdriver Set **PARTS LIST**

(4) Custom C Brackets

(4) 1/4" Flat Washers

(4) 1/4" Lock Washers

(4) 1/4" x 1" Bolts

(4) 1/4" Nuts

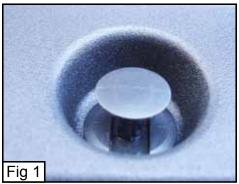
PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be



contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquires can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1 Factory Grille Removal

Remove the factory grille from the vehicle. There are 10 plastic pop clips on the radiator top cover, remove them (Fig 1) and remove the radiator cover. Now remove the four 10mm bolts from the top of the factory grille (Fig 2). Now reach down behind the factory grille and unlatch the plastic latches along the bottom of the back side of the factory grille and remove the grille from the vehicle.







Step 2 Mesh Installation

This section will guide you through installing the mesh grille. Take the mesh grille and install it into the bumper opening, this is easily done by taking the mesh grille and insert it through the opening where you removed the factory grille (Fig 3). The side of the mesh grille with the small bent lip will face forward. Now take the four C Brackets and from underneath the vehicle locate the four holes on the bottom horizontal edge of the factory bumper. Insert the four 1" bolts through the holes in the bumper from the top so the bolts are pointing downward. Now take the C brackets and take the end with a hole in it and slide it onto the end of the bolt, the C will be facing the front of the vehicle and install the flat washers, lock washers and nut below the C bracket and tighten (Fig 4). Make sure the C brackets have tension on the backside of the mesh grille to keep it from coming loose. Reinstall the factory grille. installation complete.

