

54580
99-03 FORD
F150



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99-03 Ford F150 **Upper Class Series Grille**

TOOLS REQUIRED:

Flat/Phillips Screwdrivers
7mm Socket/Ratchet
1/8" Drill Bit & Drill Motor
Pop Rivet Gun

PARTS LIST:

(8) Pop Rivets
(1) Upper Class Grille

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquires can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1 Factory Grille Removal

Open the hood; remove the jack handle. On the radiator cover there are 8 plastic clips, pry them up with a slotted screwdriver and remove the radiator cover.

Step 2

Remove the two 7mm screws from the top of the corner lamps (Fig 2). Pull the corner lamp outward and disconnect the electrical plug. Remove the six phillips screws from along the top of the factory grille shell.

Step 3

Remove the two phillips screws from where each corner lamp was removed (Fig 3).

Step 4

Remove four plastic pop clips from the bottom corner edges of the factory grille with a flat screwdriver (Fig 4).



Fig 1



Fig 2



Fig 3



Fig 4

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Step 5

Unlatch the two latches on the center bottom area of the factory grille with a flat screwdriver (Fig 5). Now you can remove the factory grille from the vehicle by pulling forward.



Step 6 Mesh Grille Installation

With the factory grille removed you will now take out the center portion. From the backside of the factory grille take a flat screwdriver and pry the latches from around the center section and separate the two parts (Fig 6 & 7).



Step 7

With the factory grille removed you will now take out the center portion. From the backside of the factory grille take a flat screwdriver and pry the latches from around the center section and separate the two parts (Fig 6 & 7).

Step 8

Now take the mesh grille and insert it into the backside of the factory grille (Fig 8). Press the mesh grille flush into the factory grille.



Step 9

Take a 1/8" drill and drill through the small tabs with the hole in the center on the mesh grille perimeter and through the plastic tabs where they line up on the factory grille (Fig 9).



Step 10

Take a pop rivet gun and using the supplied pop rivets insert the rivet through the metal tab with the hole and the plastic tab where you drilled the hole in the factory grille, secure the pop rivet by squeezing the handle on the rivet gun (Fig 10). Reinstall the grille onto the vehicle along with the lights and radiator cover. Installation complete.

