

# **T-REX**

## **Billet Grilles**

54973

2008 SCION  
SCION XB

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#### **UPPER CLASS SERIES MESH GRILLE**

#### **Tools Required:**

Phillips / Slotted Screwdrivers  
10mm Socket or Nut Driver  
8mm Socket or Nut Driver

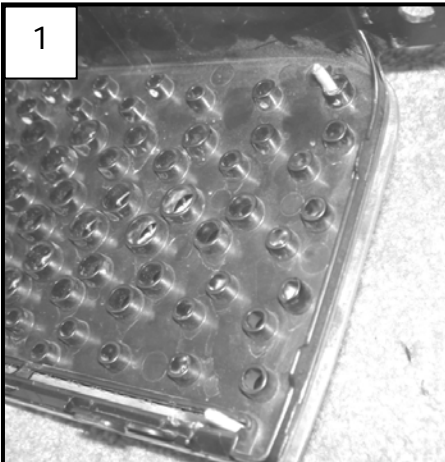
#### **Part List:**

1 Upper Class Mesh Insert  
6 6-32 Nylon Lock Nuts  
6 #10 Flat Washers

### **Read and understand instructions before attempting installation**

#### **Step 1.**

Open the hood and remove the plastic radiator cover. Remove two 10mm screws & pop out three plastic clips to remove. Use a screwdriver to pry the hood bumpers (plastic push in fastener) out. Release the lower clips on bottom of the grille and remove from the vehicle. Remove the logo from the grille.



#### **Step 2.**

Center the insert onto the grille face. Secure the insert using the nylon lock nuts and #10 Flat Washers on the studs **(1)**. Snug the fasteners down to hold the grille in place (do not over tighten). **If you have purchased the bumper grille install now.** Reinstall the grille into place then reinstall the radiator cover. If necessary, loosen the insert and adjust.

***Thank you for purchasing a T-Rex Billet Grille. 8/18/08***