

# 55031

## 2014 CHEVROLET CAMARO RS



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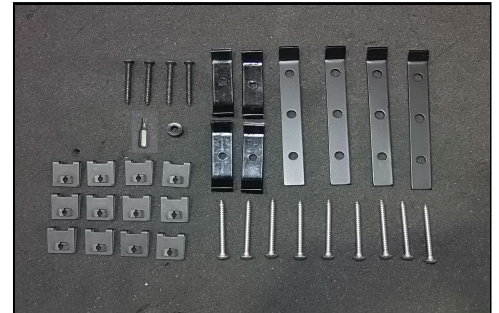
#### Upper Class Bumper

#### TOOLS REQUIRED:

- Socket and Ratchet Set
- Flat/Phillips Screwdrivers
- 1/8" Drill Bit and Drill Motor

#### PARTS LIST

- (1) grille
- (4) 3 Hole Flange Brackets
- (12) #8 U-Nuts
- (4) #8 Six Head X 1.5" Screws
- (4) 2" Flange Brackets
- (1) Black Round Plastic Spacer
- (9) #8 1"x1/2" TORX Stainless Screws
- (1) T15 TORX Bit



**PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION.** Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment or assist with tech questions. All other inquiries can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

#### Step 1 Grille Installation

Install the u-nuts onto the 3 hole flange brackets as shown in (Fig 1) the barb on the u-nuts on the bottom, the bent end of the 3 hole bracket facing up. Insert the 1.5" screws through the the 2" flange brackets and screw them into the middle u-nuts. Take the brackets with the screws installed and insert them through the bumper plastic horizontally in the middle of the far end openings in the factory bumper opening and tighten (Fig 2 & 3). Repeat on the opposite side of the bumper opening. Repeat this in the 4th opening from the ends (Fig 4). Take the mesh grille and place it into the factory bumper opening, the holes in the mesh grille should line up with the u-nuts on the brackets. Use eight of the TORX screws in the eight lower holes on the mesh grille to secure the mesh grille onto the u-nuts (Fig 5), tighten the screws. There is one additional hole on the upper center section of the mesh grille. Pull the upper center section where the hole is back and place the plastic spacer between the mesh grille hole and the plastic of the factory bumper. Take your drill and 1/8" bit and place it through the upper center hole in the mesh grille and the plastic spacer and drill a 1/8" hole into the plastic of the factory bumper (Fig 6). Take the last TORX screw and insert it through the hole in the mesh grille and tighten with a phillips screwdriver. Installation complete. Thank you for purchasing a T-REX Grille.

