

<u>55391</u> 2007 BUICK *LUCERNE* 55391 2007 GMC *LUCERNE*

10/32 Nylon Lock Nuts

UPPER CLASS SERIES BUMPER OVERLAY

Recommended Tools:

10mm Socket or Wrench

Parts List / Hardware:

- 2 Mesh Bumper Insert
- 2 1/2' x 1/2' L Brackets
- 2 #10 Flat Washers

Read and understand instructions before attempting installation

Step 1

Center the mesh grille into bumper openings from the front side. From behind the bumper; locate the two studs welded to the grille inserts. On each stud; place an L bracket, flat washer, and a nylon lock nut. Make sure that the brackets wrap around the factory plastic and hold snug to prevent slipping.



Thank you for purchasing your T-Rex billet grille. 8/28/07