

55805

07-08 SATURN

SKY



55805

07-08 SATURN

SKY

UPPER CLASS SERIES 4 PC GRILLE KIT

Tools Required:

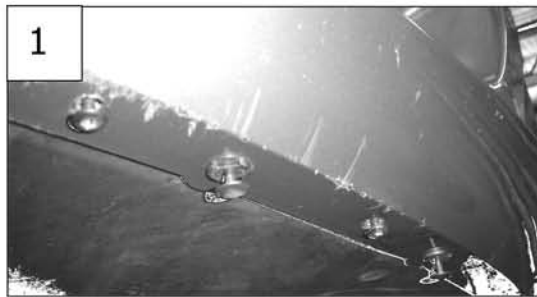
Philips and Slotted Screwdrivers
7MM, 10MM Sockets

Hardware:

- 1 Main Grille
- 3 Bumper Grille (3 Pc. Kit)
- 5 6-32 Nylon Lock Nuts
- 5 #10 Washers
- 4 Plastic Push-In Fasteners



Read and understand instructions before attempting installation



Step 1

Remove the 7mm bolts that attach the inner wheels well to the bumper cover. The lower splash shield must be removed; use a 10mm bolt and screwdriver to remove the two screws and fasteners below the bumper cover (1). Remove four small plastic clips, six large plastic clips and four Phillips screws to remove the air inlet shroud (2). **Do not remove the stock plastic grille.**



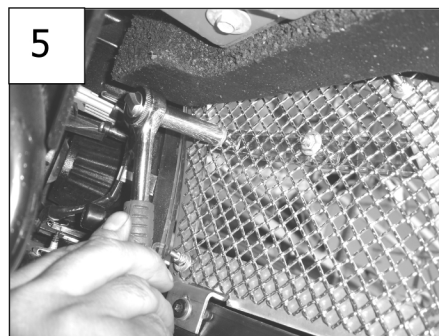
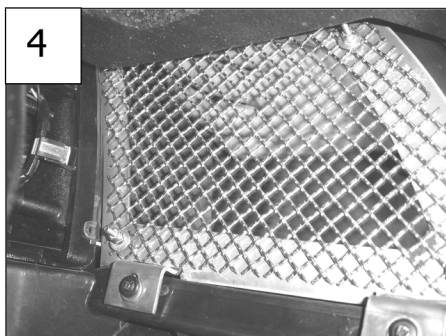
Step 2

Center the lower center grille in place. This grille will overlay on top of the factory grille. Insert two top studs then slide bottom studs into place (3). Check the fitment; if needed, remove and slightly bend outside radius for better fit then re-install and secure with hardware. ***Always snug hardware and check position of part installing before tightening hardware.***

PAGE 1 OF 2

55805

55805



Step 3

Unscrew two 10mm nuts securing the chrome cross bars in front of each opening. Remove three Phillips screws to remove stock plastic grille inserts. Center the grilles in place. Use the factory hardware to secure the grilles in place (4). Re-install the cross bars onto the mesh inserts; use the factory nuts (5).

Step 4

Main Grille; Open the hood and remove the four 10 mm nuts securing the factory grille. Separate the chrome logo plate from the black grille. Attach the polished grille to the factory logo plate, align studs with holes and secure with the four 10mm nuts. Snug the nuts and check alignment of plate; adjust if necessary.

Thank you for purchasing your T-Rex billet grille. 7/27/06

