

621566X
6235666
09-13 FORD
F-150 RAPTOR



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2009-2013 FORD F-150 RAPTOR

Billet Grille

Install time: 35 Mins.

TOOLS REQUIRED:

Socket Wrench

PARTS LIST:

(1) Billet Grille (3) #6 x 1/2' Tapping Screws
(2) 10/32 Nylon Lock Nuts
(2) Fender Flatwashers
(3) Custom C-Brackets

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE ATTEMPTING INSTALLATION.

Step 1

1. Unclip Cable that connects the Lights on the Grille (On Drivers Side of Factory Grille). (Fig. 1)
2. Remove 8 10mm Bolts (6 along the Top of Factory Grille and 2 on the Verticle Bars). (Fig. 2)
3. To Remove the Grille, Pull Outward on the Grille and go Down. (Fig. 3)
4. Remove Grille.
5. Unscrew the 2 Nuts that are on the Lights along the top of the grille and Remove a Clip that holds the Light in Place, Remove Remaining Lights.
6. Insert the Lights onto the Billet Grille, Insert a C-Bracket to hold the Light in Place and Thread a Tapping Screw (Repeat for other 2 Lights). (Fig. 4)
7. Insert the Billet Grille onto the Factory Grille Shell. (Fig. 5)
8. Thread back in the 10mm Factory Bolts along the Top of the Grille. (Fig. 6)
9. Insert Flatwashers on the Threaded Studs on each corner of the Billet Grille along the Bottom and Thread 10/32 Nylon Lock Nuts. (Fig. 7)

INSTALLATION COMPLETE

