

6319381

2012-2014 Toyota Tacoma

Torch Series LED Grille Hardware Contents

Tools Required

- Phillips Head Screwdriver Flat Head Screwdriver
- 10mm Socket
- Ratchet & Extensions 3/16" Drill Bit
- Cutting Wheel or Saw
 Sander or File
- (7) #8 Flat Nuts (7) #8 Screws 3/4" (2) 6-32 Nylock Nuts (2) 135° L Brackets



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct, our tech department can be contacted at tech@ trexbillet.com to verify fitment or assist with tech questions. All other inquires can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900. NOTE: We recommend painting all areas exposed behind grille black prior to installing for best results.



Open hood and remove the two 10mm screws securing the grille. Remove the two plastic clips on both sides of the grille as well



Step 3

grille lip. Prepare grille for cutting by drawing a trace line along the inner edge of the



Step 2

Remove grille assembly by pulling back out. Set on a safe surface to cut.



Step 4

or sander. Trim inner grille with a cutting wheel and clean up the cut edge with a file



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Remove the pre-installed LED light bar from the grille. Step 5



screws and flat nuts. guide. Secure the new grille to the factory grille shell with the supplied Drill 3/16" holes into the grille shell, use the hole on the new grille as a



Secure grille studs with the included brackets and locknut's Step 6



Step 8

grille assembly back to the vehicle in reverse order of removal. Make sure you via our optional wiring harness kit (part# 639HAR1) or custom wiring harness. Re-install LED light bar into grille. Your installation is now complete. Reattach the reconnect and reattach all harnesses, clips and screws. Wire the LED Light Bar

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