

**671055X**  
2015 Chevrolet  
Tahoe/Suburban



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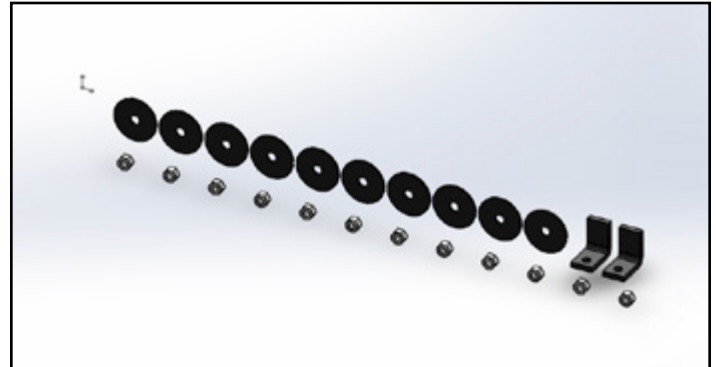
## 2015 Chevrolet Tahoe/ Suburban X-Metal Upper Grille Overlay 2pc

### TOOLS REQUIRED:

Flat Head Screwdriver  
7mm Socket  
10mm Socket  
6/32 Socket  
Ratchet & Extensions  
3/16 Drill Bit  
Drill

### PARTS LIST

(12) 6/32 Nylock Nuts  
(2) "L" Brackets  
(10) 1" Fender Washers



**PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION.** Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment or assist with tech questions. All other inquires can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

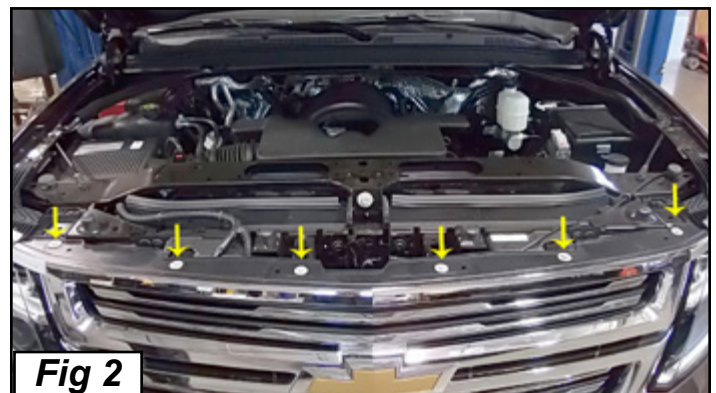
### Step 1

Open hood and remove the 12 plastic push clips securing the plastic radiator shroud to the radiator core. Carefully use a flat head screwdriver to release the clip up, you can now remove the clips. Once all clips have been removed the plastic radiator shroud can be removed. (Fig 1)



### Step 2

Using your 10mm socket and ratchet remove the six (6) 10mm bolts securing the upper grille assembly to the radiator support. (Fig 2)



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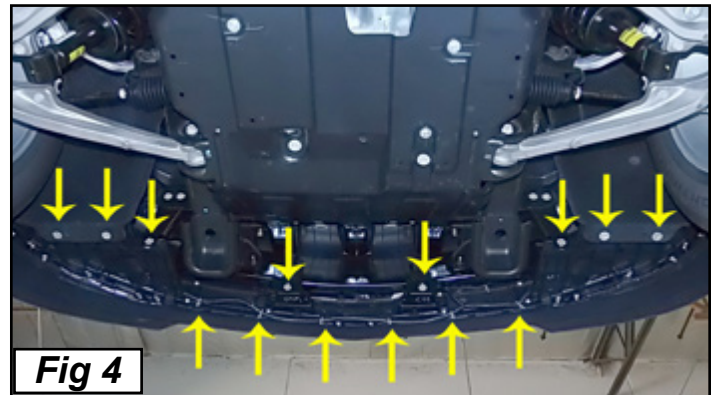
### Step 3

Move to the sides of the front bumper and remove the six (6) 7mm bolts securing the lower bumper cover to the inner fender liner and fender. Turning the wheels will allow with additional room to remove the bolts. Repeat on opposite side of bumper. (Fig 3)



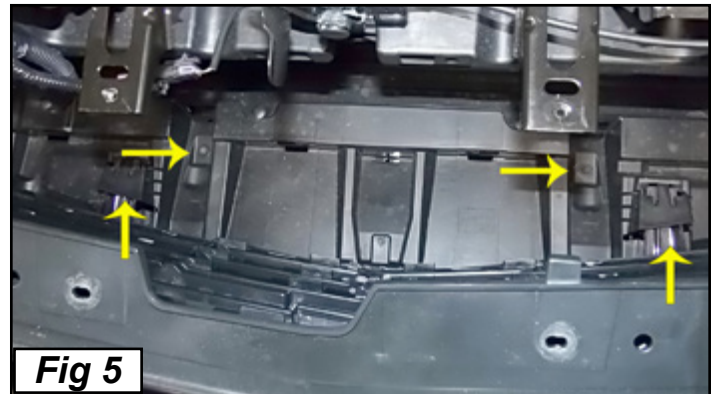
### Step 4

Under the front bumper remove the eight (8) 10mm bolts securing the bottom of the bumper to the chassis. Two in the center and three (3) on each side. Finally detach the lower wiring harness clips securing the lower wiring harness to the bumper. (Fig 4)



### Step 5

Return to the top of the grille assembly, gently pull back on the top of the assembly to access the rear of the grille assembly. Disconnect the fog light wiring harness, then remove the two (2) 10mm securing the bumper to the chassis. Finally with your flat head screwdriver to depress the two lower tabs securing the bumper to the chassis. (Fig 5)



### Step 6

Firmly grasp the side of the bumper by the fender and carefully detach the end of the bumper from its retaining clip. Repeat on opposite side. (Fig 6)



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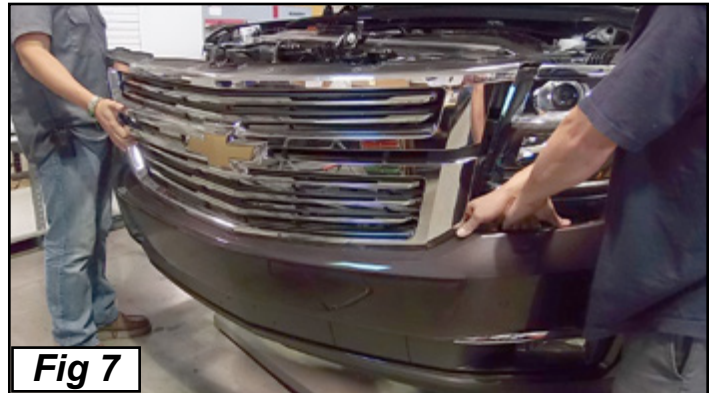


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## Step 7

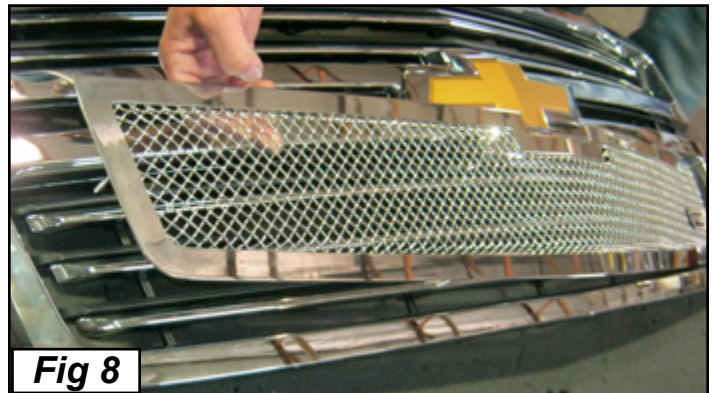
With the help of an assistant. The front bumper can now be removed by pulling the entire bumper/ grill assembly away from the front of the vehicle. Place Grille/ Bumper assembly on a soft surface. (Fig 7)



## Step 8

Position the T-Rex X-Metal Grille over the factory grille. Make sure the studs attached to the X-Metal Grille extend to the back end of the factory grille. (Fig 8)

(Note: On LT models and vehicles with the mesh style factory grille, drill a 3/16" hole in the factory outer bars where the grille studs make contact. Use the new grille as a guide to mark the hole)



## Step 9

While securing the grilles in place stand the grille/ bumper assembly up. Sandwich the two L Brackets along the lower center of the lower grille as shown. (Fig 9A). Secure the L Brackets in place with the nylock nuts.



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## Step 10

Secure remaining studs with the included fender washers and nylock nuts. Insert the the upper grille overlay and secure with washers and locknuts. (Fig 10)



**Fig 10**

## Step 11

Your installation is now complete. Reattach the grille/ bumper assembly back to the vehicle in reverse order of removal. Make sure you reconnect all disconnected wiring harness and reattach all clips and screws. (Fig 11)



**Fig 11**