

671107X
2006 CHEVY
SILVERADO
2005 CHEVY HD



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X-Metal Series Grille 1 Pc. Black

Recommended Tools:

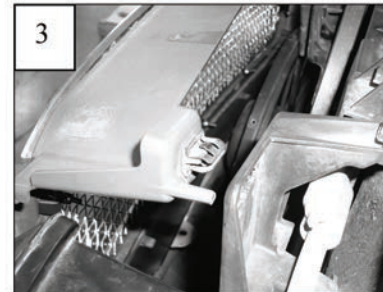
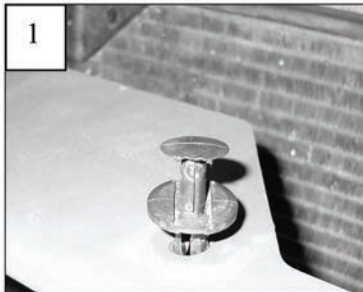
10mm Wrench or Nut Driver
Slotted Screwdriver
Vise Grip Pliers
Die Grinder or Jigsaw
Files / Sandpaper
Masking Tape
Drill - 1/8" & 3/16" Bits

Parts List / Hardware:

1 Mesh Grille
2 Billet End Caps (1 left & 1 right)
6 #8 x 3/4 Phillips Screws
6 #8 Flat Nuts
2 10-32 x 3/4" Stud
2 10-32 Nylon Lock Nuts

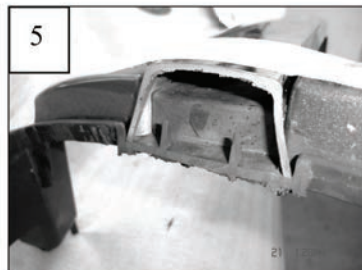
Read and understand instructions before attempting installation

Step 1



Apply masking tape to the chrome and painted areas to prevent scratching. Remove the plastic radiator cover fasteners (1). Release the headlight retaining rod to loosen the headlights. Pull the ends of the grille forward to release the metal clips (2). Now release the metal clips next to the headlights and signal lights (3). Remove the grille.

Step 2



Place the grille face up on a work-table. Cut the center mesh along the top and bottom openings; make your cut at the base of the mesh (4). Continue the cuts down the grille across the chrome bar as shown (5). Make your cut in line with the grille opening; draw a guide-line using a marker. File or sand your cuts smooth (6).

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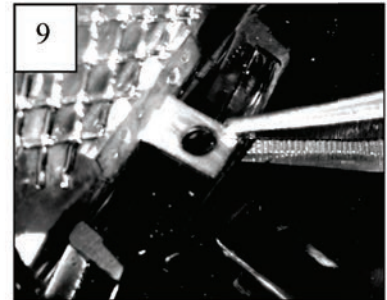
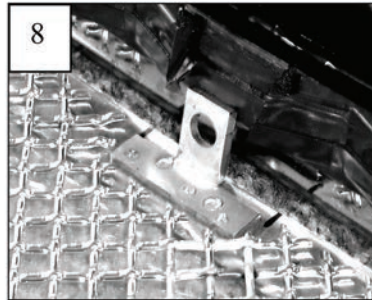
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(Continued)

Step 3

Test fit the grille in place. The mounting tabs align to the inner perimeter of the opening. It is necessary to cut or file the inner mesh smooth so each tab seats flush to the plastic (7 & 8). Center the grille into the opening. Use vise grip pliers to hold the grille in place at the mounting tabs. (9). Drill a 1/8" hole into the plastic at each mounting hole. Use the screws and flat nuts to secure the grille.



Slide the billet end caps over the cuts on the cross bar (7). The billet end caps have a 10-32 hole tapped on the back. Drill a 3/16" hole into the plastic; align with the hole in the caps. Use the 10-32 studs and nuts to secure the caps. Re-install the grille assembly back onto the vehicle.