T-REX Grilles

07-08 CHEVY 25009/3500 HD
X-Metal Series Main Grille

TOOLS REQUIRED:
Flat / Slotted Screwdriver
10mm Socket or Wrench

PARTS LIST:
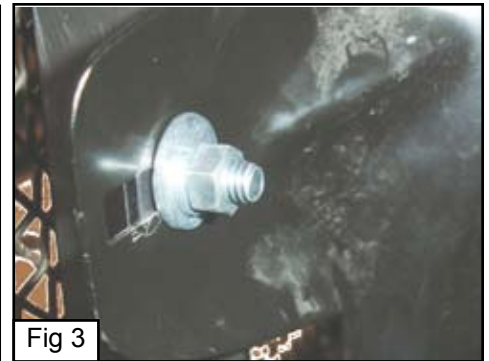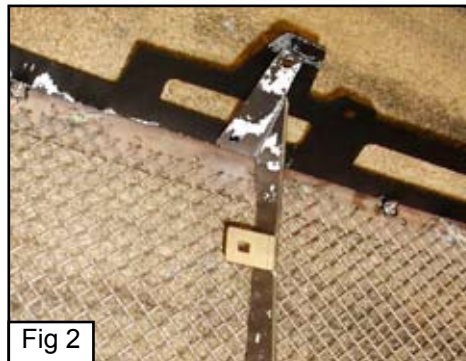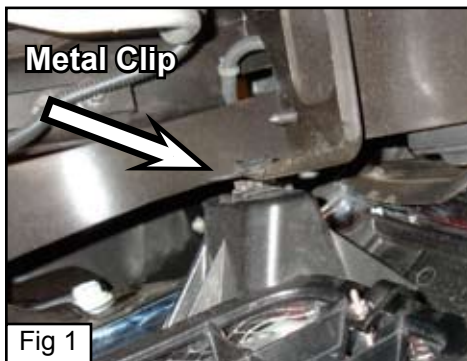(1) X-Metal Grille
(9) 10-32 Nylon Lock Nuts
(4) Metal Clips (20860)
(2) Upper and Lower Plates
(9) #10 Flat Washers

(2) 5/16" Washers
(1) Custom Bracket
(2) 5/16" X 1 Carriage Bolts
(2) 5/16" Lock Washers
(2) 5/16" Nuts

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquires can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1
Install the upper and lower grille plates to the new grille using the provided washers and nylon lock nuts. Locate the new metal clips and place these on the lower grille mounting plate tabs. Place the custom support bracket onto the grille using the driver's side center top plate mount and holes as a guide (2). The bottom hole of the bracket will line up with a pre existing grille stud. Remove the nut from the stud, place the bracket to the grille and replace the nut to the stud. Center the grille into the opening. Place the lower tabs into the factory mounts making sure that they completely clip in. The grille bracket will align with factory core
support holes. Place a carriage bolt through the support bracket and factory support with the threaded end facing the radiator (3). Place a washer, lock washer and nut onto both bolts. Align the top plate holes to the factory upper bolt location. Install the upper factory bolts and tighten. **(DO NOT TO OVER-TIGHTEN)**. Tighten the nuts onto the carriage bolts holding the support to the core support bracing.

Fig 1 — Metal Clip

Fig 2

Fig 3

Step 2 Grille Installation
Re-install the radiator cover back onto the vehicle. Installation complete.

Thank you for purchasing a T-Rex Grille. 1/6/10