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07-08 CHEVY
2500/3500 HDGrilles
Corona, California www.trexbillet.com

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07-08 CHEVY 2500/3500 HD X-Metal Series Main Grille

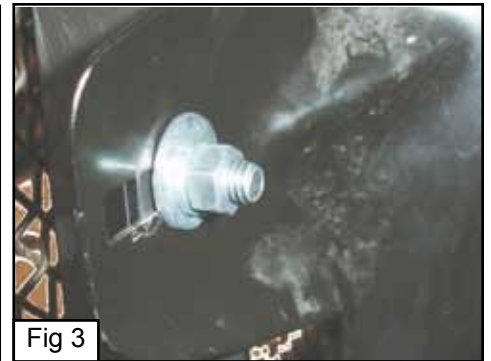
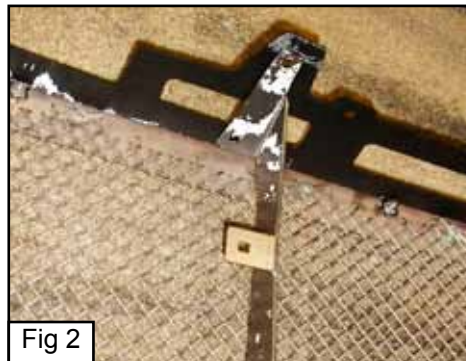
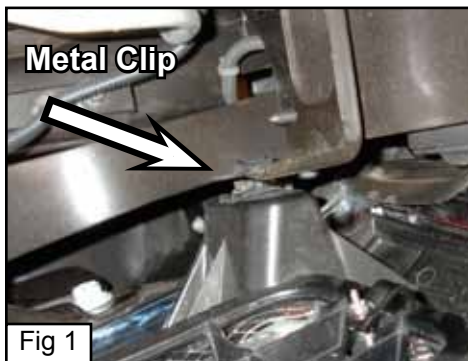
TOOLS REQUIRED:Flat / Slotted Screwdriver
10mm Socket or Wrench**PARTS LIST:**

(1) X-Metal Grille	(2) 5/16" Washers
(9) 10-32 Nylon Lock Nuts	(1) Custom Bracket
(4) Metal Clips (20860)	(2) 5/16" X 1 Carriage Bolts
(2) Upper and Lower Plates	(2) 5/16" Lock Washers
(9) #10 Flat Washers	(2) 5/16" Nuts

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquiries can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1

Install the upper and lower grille plates to the new grille using the provided washers and nylon lock nuts. Locate the new metal clips and place these on the lower grille mounting plate tabs. Place the custom support bracket onto the grille using the driver's side center top plate mount and holes as a guide (2). The bottom hole of the bracket will line up with a pre existing grille stud. Remove the nut from the stud, place the bracket to the grille and replace the nut to the stud. Center the grille into the opening. Place the lower tabs into the factory mounts making sure that they completely clip in. The grille bracket will align with factory core support holes. Place a carriage bolt through the support bracket and factory support with the threaded end facing the radiator (3). Place a washer, lock washer and nut onto both bolts. Align the top plate holes to the factory upper bolt location. Install the upper factory bolts and tighten. **(DO NOT TO OVER-TIGHTEN)**. Tighten the nuts onto the carriage bolts holding the support to the core support bracing.

**Step 2 Grille Installation**

Re-install the radiator cover back onto the vehicle. Installation complete.