

671459X
06-08 DODGE
RAM



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06-08 DODGE RAM **X-Metal Series Main Grille 1 Pc. Black**

TOOLS REQUIRED:

Flat / Slotted Screwdriver
10mm, 5/16", 3/8" Sockets
Drill/Drill Bit Set
Vice Grip Pliers/File/Pliers
Die Grinder/Jig Saw

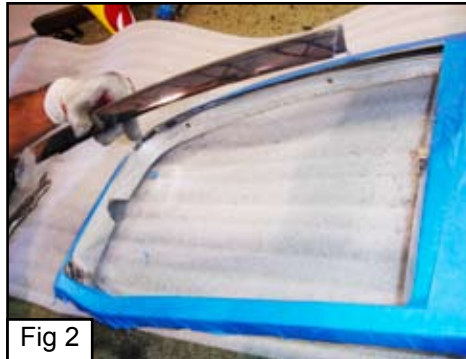
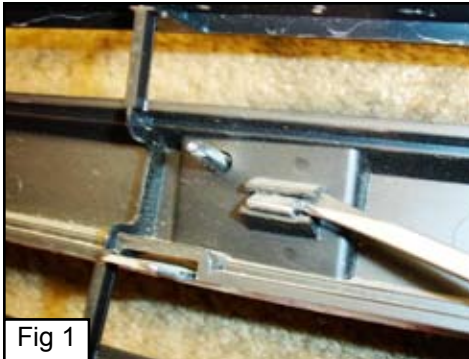
PARTS LIST:

(1) X-Metal Grilles
(8) #8 Flat Nuts
(8) #8x3/4" Phillips Screws

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquiries can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

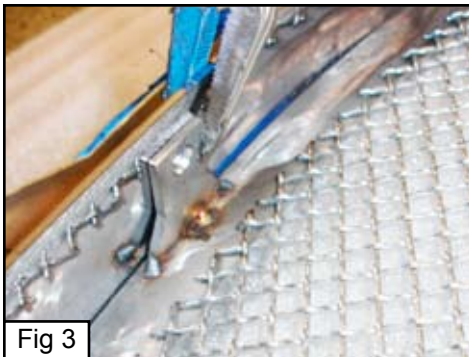
Step 1

Remove six 8mm nuts from the top of the grille; then remove six 8mm bolts along the bottom. Separate the factory grille from vehicle and place it face down on a workbench. The factory grille has two black or chrome plastic inserts held in place by molded tabs. Use a slotted screwdriver to separate the clips and remove the inserts (Fig 1). Using a cut off wheel, remove the horizontal and vertical bars, leaving a 1/4" piece on all sides (Fig 2). Clean the cut area edges.



Step 2

Center the new grilles into the factory grille shell. With the grille centered in the shell, flip the grille all as one piece onto a soft surface. Use vice grip pliers to secure the mounting tabs to the factory grille (Fig 3). Using a drill and drill bit, make a pilot hole through the grille shell using each bracket as a guide. From the center, place a screw through the bracket and grille shell into a flat nut (Fig 4). Repeat this process on all remaining brackets. Tighten the hardware till snug. Re-install the grille assembly onto the vehicle.



Thank you for purchasing a T-Rex Grille.

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