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RAM



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X-Metal Series Main Grille 2 Pc.

TOOLS REQUIRED:

8mm Socket and Ratchet
Flat/Phillips Screwdrivers
Vise Grips/File/Pliers
Drill/Phillips Bit

PARTS LIST:

(8) #8x3/4" Screws
(8) #8 Flat Nuts
(1) X-Metal Series 2 Pc. Grille

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquires can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1

Remove six 8mm nuts from the top of the grille; then remove six 8mm bolts along the bottom. Separate the factory grille from vehicle and place it face down on a workbench.

The factory grille has two black or chrome plastic inserts held in place by molded tabs. Use a slotted screwdriver to separate the clips and remove the inserts (Fig 1). Using a cut off wheel, remove the cross bar leaving a 1/4" piece on both sides (Fig 2). Clean the cut area edges.

Step 2

Center one of the new grilles into the factory grille shell. With the grille centered in the shell, flip the grille all as one piece onto a soft surface. Use vice grip pliers to secure the mounting tabs to the factory grille (Fig 3). Using a drill and drill bit, make a pilot hole through the grille shell at each bracket. From the center, place a screw through the bracket and grille shell into a flat nut (Fig 4). Repeat this process on all remaining brackets. Repeat the process on the other insert. Re-install the grille assembly onto the vehicle. Installation complete.

