

**671895X**  
**05-10 TOYOTA**  
**TACOMA**



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### **X-Metal Series Main Grille 3 Pc. Black**

#### **TOOLS REQUIRED:**

Flat / Slotted Screwdriver  
10mm Socket  
Vice Grip Pliers  
Die Grinder/Jig Saw/File/Sand Paper  
Drill/ 5/16" Bit  
Masking Tape

#### **PARTS LIST:**

(1) X-Metal Grille (3 pc.)  
(8) 6/32" Nylon Lock Nuts  
(8) #6 Washers  
(4) 2.5" J Hooks

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment or assist with tech questions. All other inquiries can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

#### **Step 1**

Open the hood and remove the factory grille shell. Remove the four fasteners along the top of the grille; two 10mm bolts and two plastic fasteners. Unclip the remaining two fasteners in each lower corner.

#### **Step 2**

Apply masking tape to the chrome or painted portion of the grille to prevent scratching. Use a die grinder or jig-saw to cut the center bars from the grille. Make your cuts at the base of each vertical bar and cross bar; where they meet the perimeter of the opening. Test fit the grille in place (Fig 1). Use a file or sandpaper to smooth your cuts.

#### **Step 3**

Center the grille; install a J hook, nut and washer on each stud. Wrap the hook around the remaining plastic in the opening (Fig 2).

#### **Step 4**

If grille inserts have been purchased for the side vents; install at this time. Center the sides in place. Where the studs hit the plastic; drill two 5/16" holes allowing the studs to protrude through the plastic. Using the provided hardware; place a washer and 6/32 nylon nut on each stud (Fig 3). Center then tighten. Repeat this on the other side. Re-install the grille shell assembly onto the vehicle.



Fig 1



Fig 2



Fig 3