

**671901X**  
2014 Polaris  
RZR XP1000



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## **2014 Polaris RZR XP1000** **X-Metal Upper Mesh Grille**

### **TOOLS REQUIRED:**

Phillips Head Screwdriver  
Power Drill  
9/16" Drill Bit

### **PARTS LIST**

(1) X-Metal Upper Grille  
(4) #8 Screws  
(4) #8 Flat Nuts



**PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION.** Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment or assist with tech questions. All other inquires can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

### **Step 1**

Begin by removing factory grille assembly from vehicle. Refer to vehicles owner manual for proper front grille disassembly. Carefully place the grille face up on a soft surface. Remove the center grille by depressing the two upper tabs while pulling the grille out. (Fig 1)



### **Step 2**

Position the X-Metal Grille into the center of the factory grille shell, flip the entire assembly facedown exposing the back of the grille. Align the four pre-drilled outer tabs along the inside factory grille shell. Using your power drill, carefully drill a 9/16" hole into the factory grille assembly. (Fig 2)



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**Step 3**

Align the grille tabs with the inner factory grille opening. Using your phillips screwdriver secure the X-Metal grille to the factory grille shell with supplied #8 screws and #8 Flat Nuts. (Fig 3)



**Fig 3**

**Step 4**

Reinstall factory grille assembly in reverse order of assembly. Your installation is now completed.



**Fig 4**