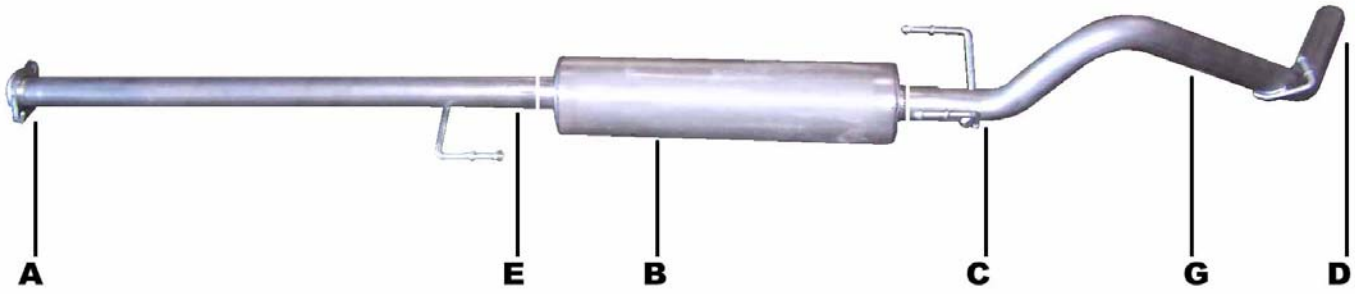
GIBSON
PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL

CAT-BACK SINGLE EXHAUST

2005 TOYOTA TACOMA 4.0L V6
2WD X-RUNNER EDITION
ACCESS CAB,SHORT BED
PART # 18804



ITEM	PART #	QTY.	DESCRIPTION
A	700701	1	2.50” HEADPIPE W/ FLANGE # GP-532
B	788500	1	SUPERFLOW MUFFLER
C	700702	1	2.50” TAILPIPE W/ HANGERS
D	500374	1	3.00” STAINLESS TIP
E	5757	1	2.50” CLAMP
F	BO-1036	1	BOLT KIT FOR HEADPIPE FLANGE
G	4246	1	REAR MUFFLER HANGER

Thank you for purchasing our GIBSON EXHAUST SYSTEM for you vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044 Monday through Friday, 8:00 am to 5:00 pm. 1105

INSTALLATION INSTRUCTIONS
PART #18804

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS

½", 9/16", 15MM, 17MM, SOCKET & WRENCH, WD-40, JACK STAND, HACKSAW

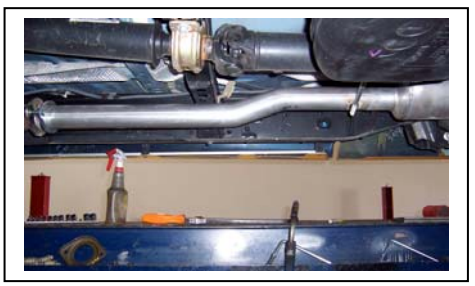
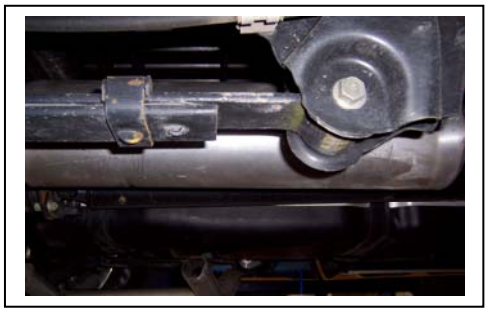
LAY OUT THE EXHAUST ON THE FLOOR SO IT LOOKS LIKE THE DRAWING AND COMPARE PARTS WITH MANUAL. TO REMOVE THE STOCK EXHAUST REMOVE IT FROM THE 2-BOLT FLANGE LOCATED IN THE FRONT OF THE MUFFLER. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGERS.

INSTALL THE OVERAXELE TAILPIPE #C INTO THE MUFFLER 1-1/2" TO 2". INSERT WELDED HANGERS INTO RUBBER GROMMET. SECURE TO THE MUFFLER USING CLAMP #E. DO NOT TIGHTEN.

INSTALL HEAD PIPE #A ON TO YOUR EXISTING STOCK 2-BOLT FLANGE AND SECURE WITH BOLT KIT #F. INSERT WELDED HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN

NEXT INSTALL REAR MUFFLER HANGER #G ONTO OUTLET OF MUFFLER. INSERT WELDED HANGER INTO RUBBER GROMMETS

INSTALL MUFFLER #B ONTO HEAD PIPE 1-1/2" TO 2" WITH THE LOUVERS FACING TOWARDS THE CONVERTER. THE MUFFLER OUTLET SHOULD BE POSISTIONEDTHE MUFFLER OUTLET SHOULD BE POSITIONED AT 12:00. USE A JACK STAND TO SUPPORT THE MUFFLER. USE CLAMP #E TO SECURE THE MUFFLER TO THE HEAD PIPE. DO NOT TIGHTEN. MUFFLER INLET IS LOOKING INTO THE LOUVERS.

NEXT INSTALL YOUR STAINLESS STEEL TIP TO YOUR DESIRED LOOK. USE ANY ALUMINMUM OR STAINLESS STEEL CLEANER TO POLISH YOUR TIP. MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, TIRES, SHOCKS, FUEL LINES, ETC. THEN TIGHTEN ALL CLAMPS AND HANGERS

"MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, TIRES, SHOCKS, SPARE TIRE, FUEL LINES, ETC."