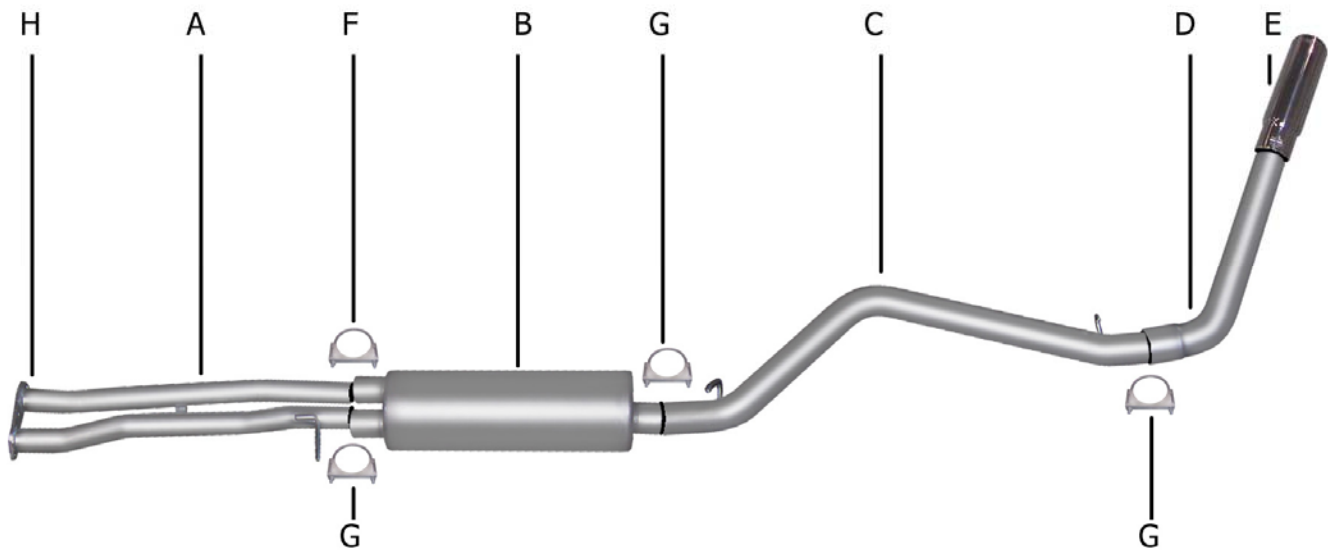




Performance Exhaust

**INSTRUCTION MANUAL
CAT-BACK SINGLE EXHAUST SYSTEM
96-00 CHEVY TRUCK 5.7L 2/4WD
EXTENDED CAB, SHORT BED
PART # 315506**



ITEM	PART #	QUANTITY	DESCRIPTION
A	500608	1	HEADPIPE ASSEMBLY W/FLANGE #GP-96
B	758250	1	SUPERFLOW DUAL MUFFLER
C	500607	1	3" OVERAXLE TAILPIPE
D	50032R	1	3" TURNOUT PIPE
E	500360	1	3-1/2" STAINLESS TIP
F	5757	2	2-1/2" CLAMP
G	OHD300	2	3" CLAMP
H	9681	1	CONVERTER FLANGE GASKET

WILL NOT FIT HEAVY DUTY TRUCK.

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 am to 5:00 PM 0706

EXHAUST INSTALLATION #315506

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFTEY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK. SET PARKING BRAKE, BLOCK TIRES AND USE SAFTEY GOGGLES.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKET, 1/2" SOCKET, 1/2" WRENCH, JACKSTAND, HACKSAW,WD-40, ANTI-SEIZE, HIGH TEMP O2 SENSOR SAFE GASKET SEALER

LAYOUT THE EXHAUST AND MATCH PART NUMBERS TO THE DRAWING.

INSTALL THE OVERAXLE TAILPIPE #C INTO MUFFLER AT LEAST 1 1/2" TO 2" USING CLAMP #G . DO NOT TIGHTEN. INSERT WELDED HANGERS INTO RUBBER GROMMETS. THE SPARE TIRE ON SOME VEHICLES MAY NEED TO BE LOOSEN AND PULLED TO THE DRIVER SIDE AND RE-TIGHTENED. ROTATE PIPES UNTIL YOU HAVE AT LEAST A 1" CLEARANCE AWAY FROM SHOCK, BRAKE LINES, SPARE TIRE ECT.

REMOVE O2 SENSOR FROM STOCK HEAD PIPE AND UN-BOLT STOCK HEAD-PIPE. YOU WILL REUSE YOUR STOCK NUTS AND BOLTS. CUT STOCK EXHAUST JUST BEHIND THE MUFFLER FOR EASIER REMOVAL. LEAVE ALL RUBBER GROMMETS IN PLACE. FOR EASIER REMOVAL OF THE HANGERS SPRAY WD-40 TO AID YOU IN REMOVING THEM.

BOLT HEADPIPE #A USING SUPPLIED FLANGE GASKET #H AND REUSING FACTORY BOLTS. APPLY A SMALL AMOUNT OF HIGH-TEMP O2 SENSOR SAFE SILICONE ON THE FLANGE TO PREVENT ANY LEAKS. INSERT WELDED HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN

INSTALL TURNOUT PIPE #D INTO TAILPIPE USING CLAMP #G . INSTALL THE STAINLESS TIP AND CLAMP DOWN. USE ANY STAINLESS STEEL OR ALUMINUM CLEANER TO POLISH TIP. TIGHTEN ALL NUTS, BOLTS AND CLAMPS.

SLIDE MUFFLER WITH DUAL INLET ONTO HEADPIPE AT LEAST 1-1/2" TO 2". MUFFLER OUTLET SHOULD BE AT THE 12 O'CLOCK POSITION. USE CLAMPS #F TO ATTACH IT TO THE HEADPIPE. INSERT WELDED HANGER INTO RUBBER GROMMET. MAKE SURE INLETS AND MUFFLER IS LEVEL. USE JACK STAND TO SUPPORT MUFFLER. DO NOT TIGHTEN.

RE-INSTALL O2 SENSOR. USE A SMALL AMOUNT ANTI-SIEZE ON THE THREADS. NOW FIRMLY TIGHTEN ALL CLAMPS, HANGERS, FLANGE, AND BOLTS.

MAKE SURE YOU HAVE A 1" CLEARANCE AWAY FROM ALL FUEL LINES, BRAKE LINES, ETC. SHOCK, TIRES, ETC...