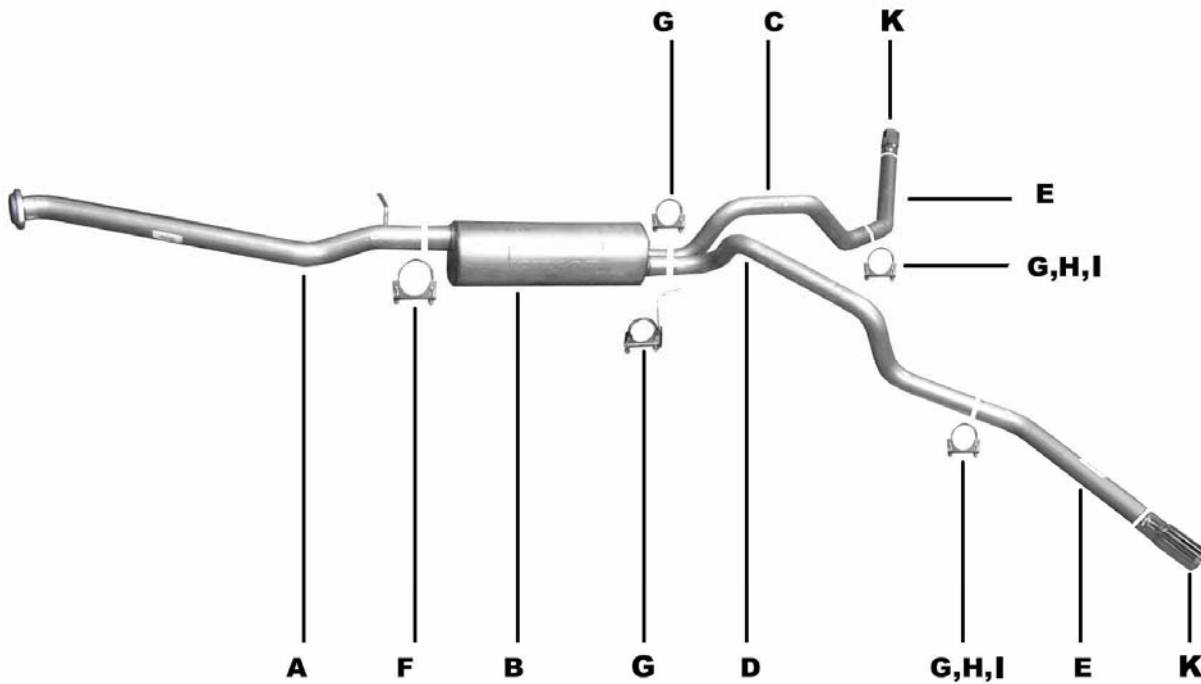




**INSTRUCTION MANUAL**  
**CAT-BACK DUAL EXTREME EXHAUST**  
**SILVERADO /SIERRA 1500 TRUCK**  
**99-06 EXTENDED CAB, SHORT BED 4.3L, 4.8L, 5.3L 2/4WD**  
**04-06 CREW CAB, SHORT BED 1500 NON-HD 5.3L 2/4WD**  
**PART # 5003**

---



---

ITEM	PART #	QTY.	DESCRIPTION
A	700394	1	3" HEADPIPE W/FLANGE #GP-115
B	758250	1	SUPERFLOW MUFFLER
C	700183	1	2-1/2" PASSENGER SIDE OVERAXLE PIPE
D	700824	1	2-1/2" DRIVER SIDE OVERAXLE PIPE
E	700185	2	2-1/2" EXIT PIPE
F	OHD300	1	3" CLAMP
G	5757	4	2-1/2" CLAMP
H	08269	2	10" METAL HANGER
I	BO-101	2	BOLT KIT FOR 10" HANGER
J	ZIP	2	ZIP TIE
K	500374	2	3.5" STAINLESS STEEL TIP

---

**4WD'S MUST REMOVE SPARE TIRE**

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00am to 5:00pm 0506

# EXHAUST INSTALLATION #5003

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

## SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKETS, 1/2" SOCKET, 1/2" WRENCH, JACKSTAND, HACKSAW, WD-40  
LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.



TO REMOVE STOCK EXHAUST UNBOLT IT FROM THE FLANGE LOCATED JUST BEHIND THE FACTORY Y-PIPE. **YOU WILL RE-USE YOUR FACTORY BOLTS FROM FLANGE.** NOW, CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN REMOVAL OF THE EXHAUST AND HANGERS.



INSTALL METAL HANGERS #H INTO HOLES LOCATED APPROX. 16" FROM THE REAR OF THE FRAME. METAL HANGERS ARE MOUNTED ON THE OUTSIDE OF FRAME. USE THE HARDWARE PROVIDED. THE BOLT AND WASHER WILL GO INTO THE 3<sup>RD</sup> HOLE FROM THE TOP OF THE HANGER. YOU MAY NEED TO LOOSEN SPARE TIRE FOR EASIER REMOVAL.



BOLT HEADPIPE #A TO STOCK FLANGE RE-USING FACTORY NUTS. DO NOT TIGHTEN. SLIDE WELDED HANGER INTO RUBBER GROMMET



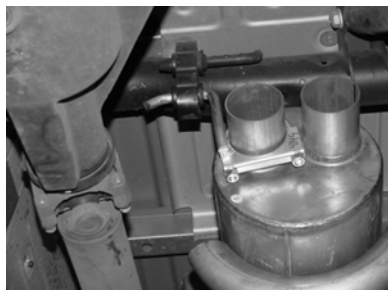
INSTALL DRIVER SIDE TAILPIPE #D INTO MUFFLER AT LEAST 1 1/2" TO 2". THIS PIPE WILL ROUTE OVER THE AXLE AND BETWEEN THE SHOCK AND SPARE TIRE. ATTACH CLAMP #g TO SECURE TAILPIPE TO MUFFLER. DO NOT TIGHTEN. LOOKING FROM INSIDE INSERT WELDED HANGER INTO RUBBER GROMMET.



INSTALL MUFFLER #B ONTO HEADPIPE AT LEAST 1 1/2" TO 2". USE CLAMP #F TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO SUPPORT THE MUFFLER. OUTLETS SHOULD BE AT THE TOP.



INSTALL PASSENGER SIDE TAILPIPE #C INTO MUFFLER AT LEAST 1 1/2" TO 2". USE CLAMP #G TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. THE TAILPIPES WILL BOTH LEAN TOWARDS THE DRIVER SIDE LOOKING FROM THE REAR OF THE VEHICLE.



INSTALL EXIT PIPES #E ONTO TAILPIPES AND ATTACH TO HANGER #H AND CLAMP #G TO SECURE EXIT PIPES TO TAILPIPES. THESE METAL HANGERS NEED TO BE ROTATED IN ORDER TO ADJUST FOR CLAMPING. CUT TO YOUR PREFERRED LENGTH. NOW INSTALL YOUR STAINLESS STEEL TIPS TO YOUR DESIRED LOOK. NOW YOU CAN TIGHTEN ALL CLAMPS, NUTS, AND BOLTS. STARTING FROM THE FRONT WORKING BACK. USE ZIP TIES TO TIE AWAY BRAKE LINES.

**MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE ON ALL PIPES FROM BRAKE & FUEL LINES, TIRES, SHOCKS, ETC...**