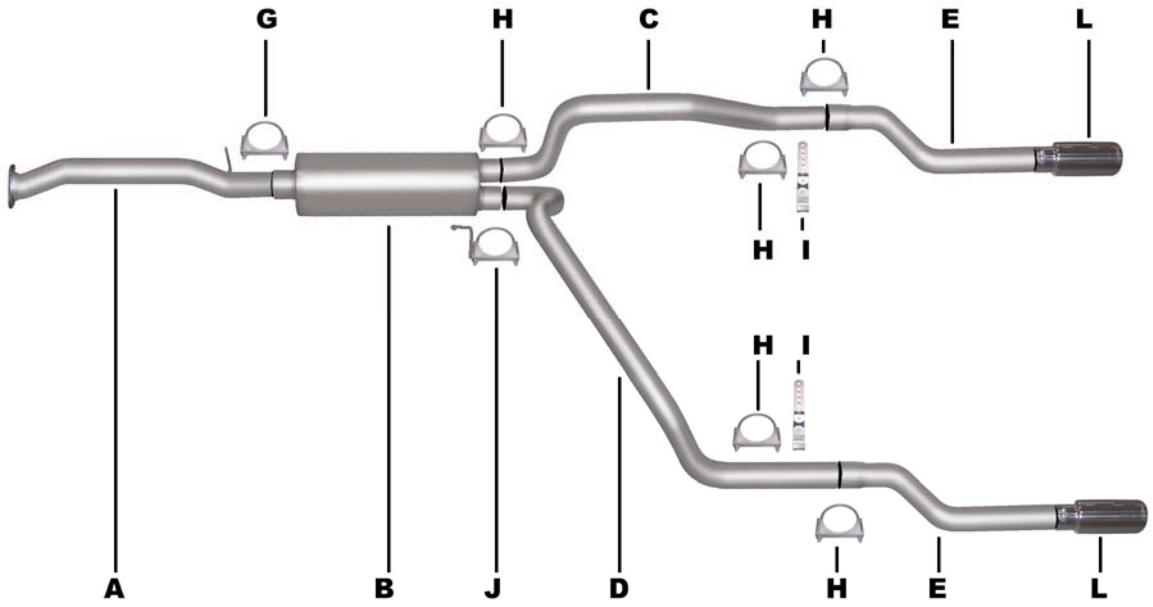
GIBSON
PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK SPLIT EXHAUST SYSTEM
94-95 CHEVY TRUCK 4.3L, 5.0L 2WD
EXTENDED CAB, SHORT BED
PART # 5505



ITEM	PART #	QTY.	DESCRIPTION
A	30046F	1	3" X 46" HEADPIPE WITH FLANGE #GP-105
B	789800	1	SUPERFLOW DUAL OUTLET MUFFLER
C	5525	1	2-1/2" PASSENGER SIDE OVERAXLE PIPE
D	5526	1	2-1/2" DRIVER SIDE OVERAXLE PIPE
E	6528	2	2-1/2" EXIT PIPE
G	OHD300	1	3" CLAMP
H	5757	5	2-1/2" CLAMP
I	08269	2	10" METAL HANGER
I	BO-101	2	BOLT KIT FOR HANGER
J	4190	1	REAR MUFFLER HANGER
K	ZIP	2	ZIP TIES
L	500374	2	3-½" STAINLESS TIPS

3″ STOCK CONVERTER. 2WD'S ONLY.

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.0506

EXHAUST INSTRUCTIONS #5505

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS.USE JACKSTANDS WHEN UNDER THE VEHICLE, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GOGGLES.

DO NOT WORK WITH HOT PIPES.

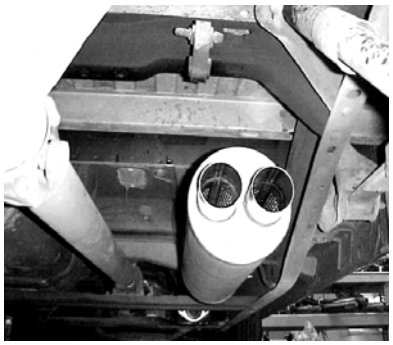
SUGGESTED TOOLS

9/16" SOCKET, 15MM SOCKET, ½" SOCKET, ½" WRENCH, HACKSAW, JACKSTAND

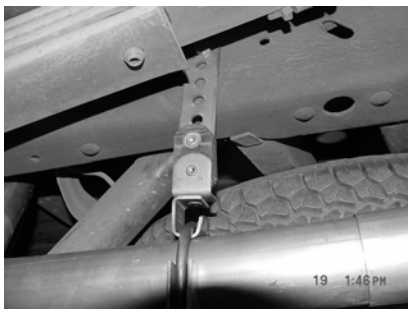
LAYOUT THE EXHAUST ON THE GROUND AND COMPARE PART NUMBERS WITH THE MANUAL.

UNBOLT THE 2-BOLT FLANGE LOCATED BEHIND THE CONVERTER, **SAVE STOCK NUTS AND BOLTS FOR YOU WILL REUSE THEM.** NOW CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. USE WD-40 TO AID IN REMOVAL OF THE EXHAUST AND HANGERS. LEAVE ALL RUBBER GROMMETS ON THE HANGER.

BOLT THE HEADPIPE #A ONTO FACTORY FLANGE RE-USING THE FACTORY NUTS AND BOLTS. SLIDE THE WELDED HANGER INTO THE RUBBER GROMMET.
DO NOT TIGHTEN.



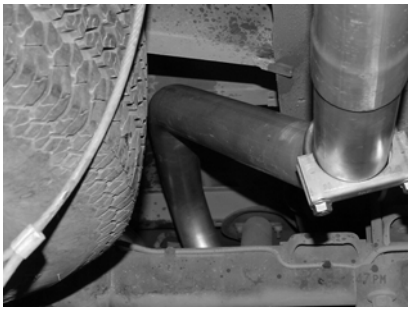
INSTALL MUFFLER # B ON TO THE HEADPIPE 1- 1/2" TO 2" WITH INLET TOWARDS CONVERTER USING CLAMP #G TO SECURE MUFFLER TO HEADPIPE. USE A JACKSTAND TO SUPPORT THE MUFFLER. DO NOT TIGHTEN.



REMOVE STOCK REAR HANGER FROM FRAME ON PASSENGER SIDE. INSTALL 10" METAL HANGER #I. USE THE FIFTH HOLE FROM THE BOTTOM. INSTALL IT IN THE TOP FACTORY HOLE WHERE THE STOCK HANGER WAS IN. IT IS LOCATED APPROX. 20" FROM REAR OF FRAME 3/8" HOLE.REPEAT FOR THE DRIVERSIDE.

INSTALL REAR MUFFLER HANGER #J ONTO DRIVERS SIDE MUFFLER OUTLET. INSERT THE WELDED HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN. INSTALL DRIVERSIDE TAILPIPE #D INTO MUFFLER 1-1/2" TO 2". THIS PIPE GOES BETWEEN THE SHOCK & FRAME. SLIDE CLAMP #H OVER PIPE AND CONNECT IT TO THE HANGER#I. THIS WILL HOLD UP THE TAILPIPE.

INSTALL PASSENGER SIDE TAILPIPE #C INTO MUFFLER 1-1/2" TO 2" USING CLAMP #H ATTACH HANGER # I TO TAILPIPE AND ATTACH WITH CLAMP # H. THIS WILL HOLD UP THE PIPE.DO NOT TIGHTEN.



INSTALL EXIT PIPES #E ONTO TAILPIPES. ROLL EXIT PIPES UNTIL YOU HAVE THE CORRECT ANGLE. USE CLAMP #H TO SECURE THESE TO THE TAILPIPES. DO NOT TIGHTEN. CUT EXIT PIPE TO PROPER LENGTH.

NOW TIGHTEN ALL BOLTS AND CLAMPS. USE ZIP TIES TO SECURE BRAKE LINES. INSTALL STAINLESS TIPS.

MAKE SURE YOU HAVE A MINIMUM OF 1" CLEARANCE ON ALL PIPES FROM RUBBER BRAKE LINES, TIRES, SHOCKS, SPARE TIRE, FUEL LINES, ETC…OKAY FOR A 3"-5" DROP AND ROLL PAN.

TECH NOTES

2-29-00

CUSTOMER WISHED KIT COULD BE BETTER IF THE DRIVERSIDE HANGERS WERE LIKE OE HANGER.

1. WE USE 10″ HANGERS ON ALL SPLIT SYSTEMS FOR EASIER INSTALLTION.