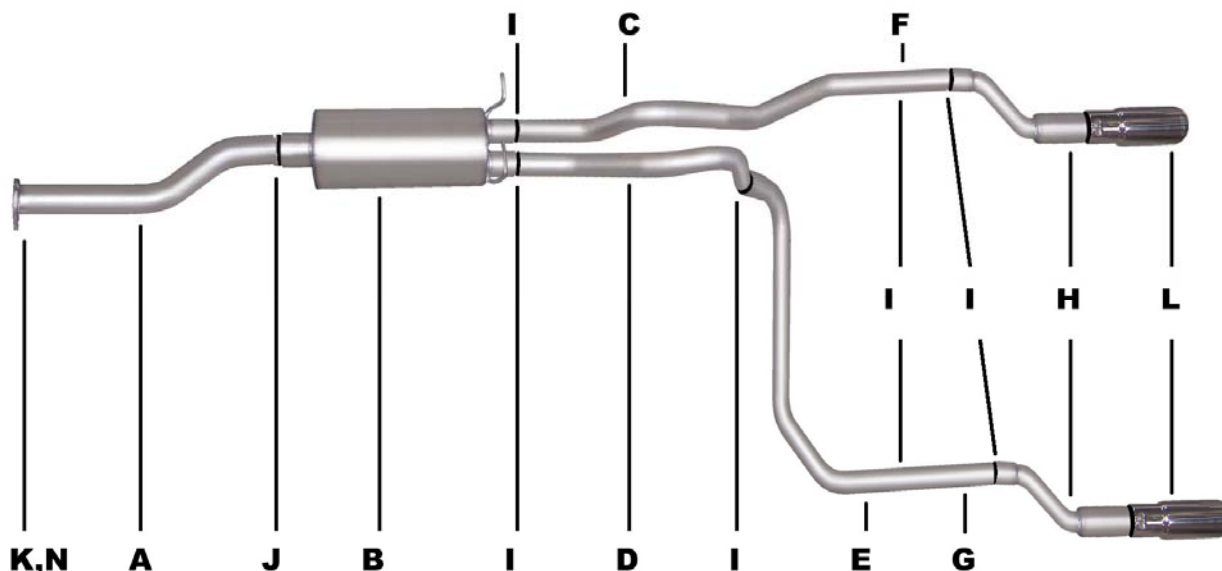




**INSTRUCTION MANUAL**  
**CAT-BACK SPLIT EXHAUST SYSTEM**  
**96-97 CHEVY S10/SONOMA TRUCK 2.2L 2WD**  
**STANDARD CAB, SHORT BED**  
**PART # 5540**



ITEM	PART #	QUANTITY	DESCRIPTION
A	70015	1	2-1/2" HEADPIPE WITH FLANGE #GP-104
B	758216-1	1	SUPERFLOW MUFFLER-DUAL OUTLET
C	70025	1	1-3/4" PASSENGER SIDE OVERAXLE TAILPIPE
D	70026	1	1-3/4" DRIVER SIDE OVERAXLE TAILPIPE
E	70026-A	1	1-3/4" DRIVERSIDE TURNOUT TAILPIPE
F	4120	1	REAR TAILPIPE HANGER (PASSENGERSIDE)
G	4121	1	REAR TAILPIPE HANGER (DRIVERSIDE)
H	70018	2	1-3/4" EXIT PIPE
I	5755	7	1-3/4" CLAMP
J	5757	1	2-1/2" CLAMP
K	9685	1	FLANGE GASKET
L	500361	2	STAINLESS TIPS
M	ZIP	2	ZIP TIES
N	BO-1012	1	BOLT KIT FOR HEAD PIPE FLANGE

**Z85 SUSPENSION ONLY**  
**WILL NOT FIT WITH A REAR SWAY BAR**

Thank you very much for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm. 0106

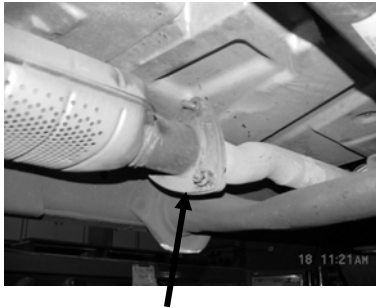
# INSTALLATION INSTRUCTIONS #5540

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK ON HOT PIPES!

## SUGGESTED TOOLS:

**15MM SOCKET, 9/16" SOCKET & WRENCH, JACK STAND, WD-40. HACKSAW**

LAY OUT THE GIBSON EXHAUST ON THE FLOOR AND COMPARE PART NUMBERS WITH THE MANUAL.



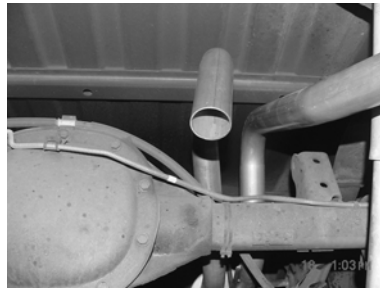
UNBOLT STOCK HEADPIPE AT THE 3 BOLT FLANGE DIRECTLY BEHIND THE CATALYTIC CONVERTER. CUT STOCK TAILPIPE OFF RIGHT BEHIND THE STOCK MUFFLER. LEAVE ALL FACTORY RUBBER GROMMETS IN PLACE. SPRAY WD-40 ON ALL RUBBER GROMMETS FOR EASY REMOVAL.



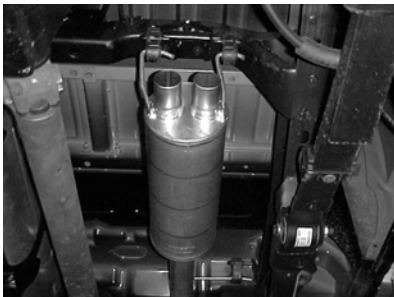
INSTALL PASSENGER SIDE TAILPIPE # C INTO THE MUFFLER 1-1/2" TO 2". ATTACH IT TO THE MUFFLER USING CLAMP # I. USE CLAMP # I TO HOLD TAILPIPE TO HANGER # F. DO NOT TIGHTEN



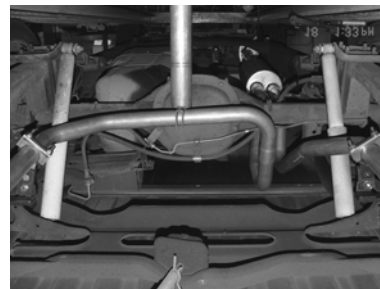
INSTALL HEADPIPE # A USING BOLT KIT # N AND # K GASKET. AND ATTACH IT TO THE STOCK FLANGE. DO NOT TIGHTEN.



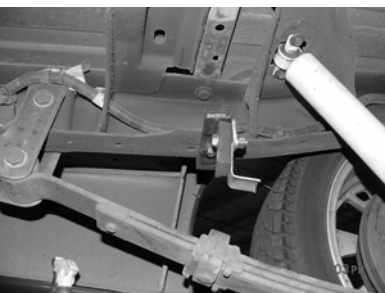
INSTALL DRIVERS SIDE FRONT TAILPIPE # D INTO MUFFLER 1-1/2" TO 2". USE CLAMP # I AND ATTACH IT TO THE MUFFLER. DO NOT TIGHTEN.



INSTALL MUFFLER #B ONTO HEADPIPE 1-1/2" TO 2" USING CLAMP #J. INSERT WELDED HANGERS INTO RUBBER GROMMET. MAKE SURE OUTLETS ARE LEVEL. USE A JACKSTAND TO SUPPORT MUFFLER. DO NOT TIGHTEN.



INSTALL DRIVERS SIDE OVERAXLE PIPE # E ONTO FRONT TAILPIPE USING CLAMP # I. USE CLAMP # I TO HOLD TAILPIPE UP TO REAR HANGER # G. DO NOT TIGHTEN.



INSTALL HANGER # F ON THE PASSENGER TAILPIPE AND HANGER # G ON DRIVERSIDE TAILPIPE. MEASURE 19" FROM REAR OF FRAME AND BOLT INTO THE EXISTING ROUND HOLES (ABOUT 7/8") LOCATED ON THE FRAME ON BOTH SIDES OF THE VEHICLE.



INSTALL EXIT PIPES # H ONTO OVERAXLE TAILPIPES USING CLAMP # I. ADJUST FOR YOUR PREFERENCE. NEXT ROTATE PIPES FOR BEST CLEARANCE AND ALIGN TO FRAME RAIL. TIGHTEN ALL CLAMPS AND BOLTS STARTING FROM THE HEADPIPE AND WORK BACK. INSTALL STAINLESS STEEL TIPS.

**MAKE SURE YOU HAVE A 1" CLEARANCE FROM ALL RUBBER BRAKE LINES, FUEL LINES, SHOCK BOOTS, TIRES, ETC...USE ZIP TIES TO SECURE IN PLACE**