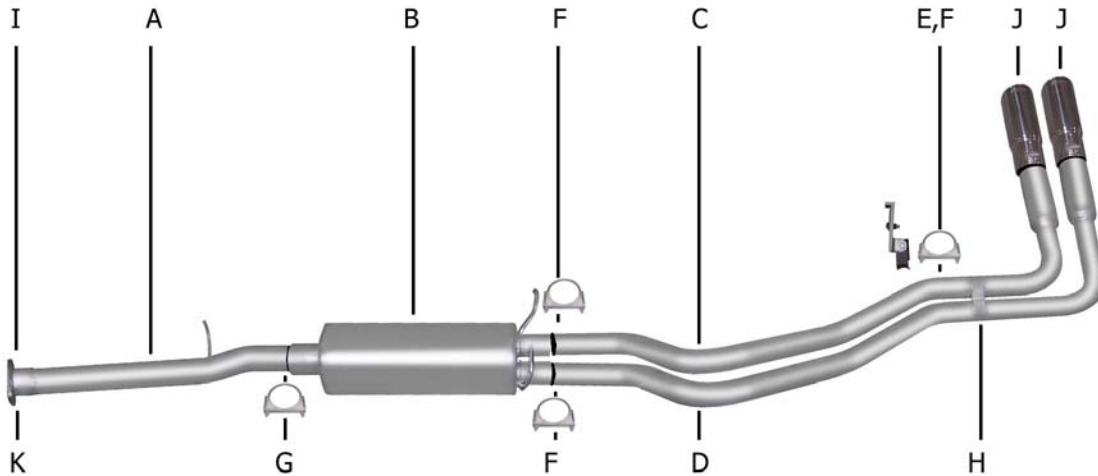




INSTRUCTION MANUAL
CAT-BACK DUAL SPORT EXHAUST
00-03 CHEVY S10/SONOMA TRUCK 4.3L 2WD
EXTENDED CAB, SHORT BED
PART #5905



ITEM	PART #	QUANTITY	DESCRIPTION
A	700268	1	HEADPIPE WITH FLANGE #GP-305-1
B	758216-1	1	SUPERFLOW MUFFLER
C	700248	1	1 3/4" PASSENGERSIDE OVERAXLE TAILPIPE
D	700249	1	1 3/4" DRIVERSIDE OVERAXLE TAILPIPE
E	4120	1	REAR HANGER- PASSENGER TAILPIPE
F	5755	3	1 3/4" CLAMP
G	5757	1	2 1/2" CLAMP
H	BO-906	1	BOLT KIT FOR TAILPIPE
I	9688	1	HEADPIPE GASKET
J	500361	2	3" STAINLESS TIPS
K	BO-1018	1	BOLT KIT FOR HEADPIPE FLANGE

WILL NOT FIT WITH A REAR SWAY BAR

Thank you very much for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 am to 5:00 PM. **0606**

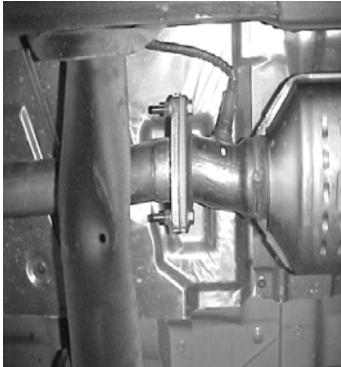
INSTALLATION INSTRUCTIONS #5905

WHEN INSTALLING THIS EXHAUST SYSTEM, BE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET THE PARKING BRAKE, BLOCK THE TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

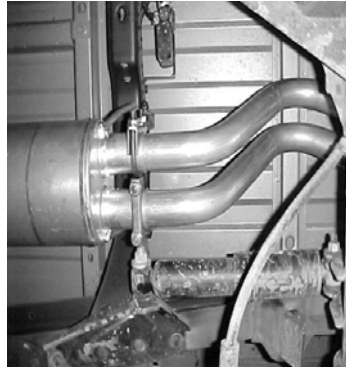
SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKET, 1/2" WRENCH, JACKSTAND, HACKSAW, WD-40

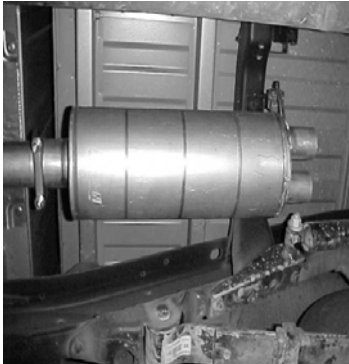
LAY OUT THE EXHAUST ON THE FLOOR SO IT LOOKS LIKE THE DRAWING.



UNBOLT THE STOCK EXHAUST AT THE FLANGE BEHIND THE CONVERTER. FOR EASIER REMOVAL OF EXHAUST USE WD-40. BOLT HEADPIPE #A TO STOCK FLANGE USING BOLT KIT #K AND GASKET #I AND INSERT WELDED HANGER INTO RUBBER GROMMET. USE A JACK STAND TO SUPPORT CONVERTER TO PREVENT IT FROM DROPPING.



ATTACH BOLT KIT #H TO BOTH TAILPIPES, DRIVERSIDE TAILPIPE BRACKET WILL BE ON TOP. DO NOT TIGHTEN. USE CLAMP #F TO ATTACH HANGER #E TO PASSENGER SIDE TAILPIPE.



CONNECT MUFFLER #B TO HEADPIPE USING CLAMP #G. INLET IS FACING THE MOTOR. USE A JACK STAND TO SUPPORT MUFFLER



ROLL TAILPIPES UNTIL YOU HAVE IT AT THE CORRECT ANGLE FOR YOUR VEHICLE. NOW FIRMLY TIGHTEN ALL BOLTS, CLAMPS, AND FLANGES.



REMOVE STOCK REAR HANGER FROM THE FRAME ON PASSENGER SIDE. INSTALL HANGER #H THROUGH THE LARGE HOLE 19" FROM THE REAR OF THE FRAME. USE NUT AND BOLT SUPPLIED WITH HANGER. INSTALL OVERAXLE TAILPIPES #C, #D. USE CLAMPS #F AT THE OUTLET OF THE MUFFLER TO ATTACH. INSERT WELDED HANGERS INTO RUBBER GROMMET, DO NOT TIGHTEN.



INSTALL STAINLESS STEEL TIPS. USE ANY ALUMINUM OR STAINLESS STEEL CLEANER TO POLISH TIPS.

MAKE SURE YOU HAVE 1" CLEARANCE ON ALL RUBBER BRAKE LINES, FUEL LINES, SHOCK BOOTS, TIRE, ETC.