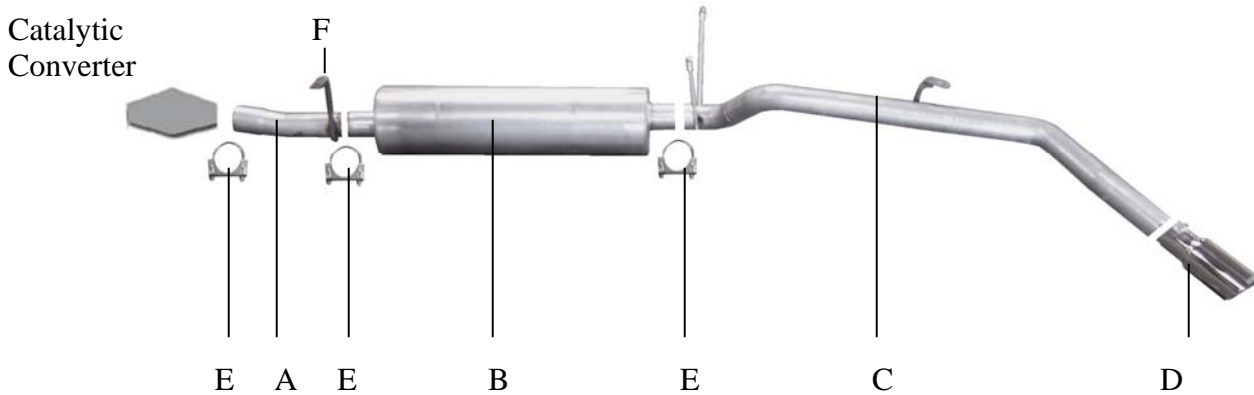


INSTRUCTION MANUAL

CAT-BACK STAINLESS SINGLE EXHAUST

03-05 NISSAN XTERRA 3.3L-V6 2/4WD 4 DOOR

PART# 612214



ITEM	PART #	QUANTITY	DESCRIPTION
A	926-700677S	1	2-1/4" STAINLESS HEADPIPE W/HANGER
B	788700S	1	SUPERFLOW STAINLESS MUFFLER
C	927-700678S	1	2-1/4" SS TAILPIPE W/ HANGERS
D	500370	1	3" STAINLESS STEEL TIP
E	5756	3	2-1/4" CLAMP
F	<u>BOLT KIT FOR HEADPIPE HANGER</u>		
	3529	1	12MM BOLT
	4316	1	12MM NUT

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 AM to 5:00 PM. 0306

EXHAUST INSTALLATION

PART#612214

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER VEHICLE, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.
DO NOT WORK WITH HOT PIPES.

SUGGESTED TOOLS

9/16" SOCKET, 1/2" WRENCH, 1/2" SOCKET, HACKSAW, JACKSTAND, WD-40



TO REMOVE STOCK EXHAUST, REMOVE IT FROM THE CLAMP LOCATED IN FRONT OF YOUR STOCK MUFFLER. NEXT REMOVE THE FACTORY 12 MM NUT ON THE REAR TAILPIPE. DO NOT DISCARD YOU WILL REUSE IT.



INSTALL TAILPIPE #C ONTO MUFFLER 1-1/2" TO 2". ROTATE TAILPIPE UNTIL REAR HANGER LINES UP WITH THE FACTORY GROMMET. INSTALL WELDED HANGER WITH FACTORY 12MM NUT THAT YOU REMOVED FROM STEP #1. INSERT OTHER WELDED HANGERS INTO RUBBER GROMMETS. USE CLAMP #E TO SECURE TAILPIPE TO MUFFLER. DO NOT TIGHTEN.



INSTALL HEADPIPE #A ONTO STOCK PIPE, USE CLAMP # E TO SECURE PIPES TOGETHER. DO NOT TIGHTEN. NEXT, MOUNT WELDED HANGER TO RUBBER GROMMET USING BOLT KIT # F.



INSTALL THE STAINLESS STEEL TIP. TO CLEAN TIP USE ANY STAINLESS OR ALUMINUM CLEANER AND A SCOTCH BRITE PAD. NOW GO BACK AND TIGHTEN ALL CLAMPS, NUTS AND BOLTS STARTING FROM THE FRONT AND WORKING YOUR WAY BACK.



INSTALL MUFFLER #B ONTO HEADPIPE #A WITH INLET TOWARDS THE MOTOR. INLET OF MUFFLER IS LOOKING INTO THE LOUVERS USE CLAMP #E TO SECURE MUFFLER TO THE HEADPIPE. DO NOT TIGHTEN. OUTLET OF MUFFLER SHOULD BE AT THE 10 O'CLOCK POSITION.



MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM BRAKE & FUEL LINES, TIRES, SHOCKS, ETC...