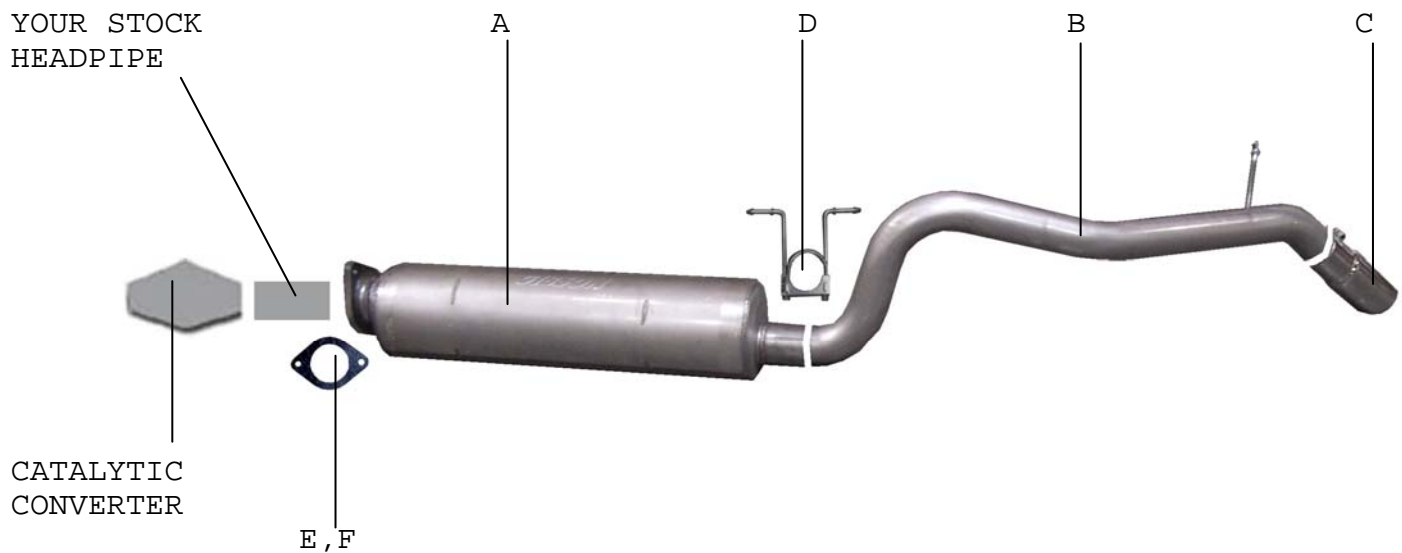


INSTRUCTION MANUAL

STAINLESS SINGLE EXHAUST

2004 CHEVY BLAZER EXTREME
4.3L-V6, 2WD, 2 DOOR

PART # 614521



| ITEM | PART # | QUANTITY | DESCRIPTION |
|------|-----------------------------|----------|--|
| A | 788500S-7 | 1 | S.S SUPERFLOW MUFFLER WITH FLANGE #GP-305 |
| B | 911-700665S | 1 | 2.5" S.S OVERAXLE TAILPIPE W/WELDED HANGER |
| C | 500361 | 1 | 3" STAINLESS STEEL TIP |
| D | 4145 | 1 | O.E. REAR MUFFLER HANGER |
| E | 9688 | 1 | HEADPIPE FLANGE GASKET |
| F | BOLT KIT FOR MUFFLER FLANGE | | |
| | 3304 | 2 | 3/8" X 1 1/2" BOLT |
| | 5057 | 2 | 3/8" X NUT |
| | 9535 | 4 | 3/8" FLAT WASHER |
| | 9033 | 2 | 3/8" LOCK WASHER |

EXITS BEHIND PASSENGER REAR TIRE.

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.
If you need any further assistance, please do not hesitate to call
our Technical Department at (800) 528-3044, Monday through Friday,
8:00 AM to 5:00 PM. 0105

EXHAUST INSTALLATION #614521

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK ON HOT PIPES!

SUGGESTED TOOLS:

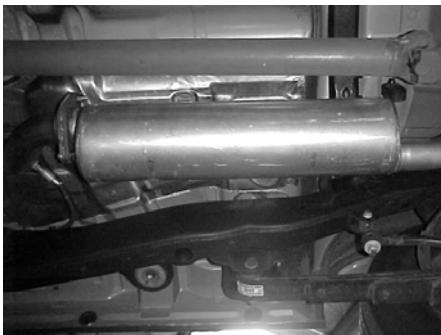
15MM SOCKET, 9/16" WRENCH, 1/2" WRENCH, JACK STAND, HACKSAW



Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing and match the part numbers with the parts list. (Note: Drawing is not exact except for placement of parts only!) Raise vehicle and support with stands. Unbolt stock exhaust in front of your stock muffler. Leave all rubber mounting grommets in place. Use WD-40 to aid in removal of hangers.



Install the overaxle tailpipe #B. Attach to muffler with hanger #D, Insert welded hanger into factory rubber grommet. For easier installation raise vehicle with jack by the frame. Then install tailpipe as seen in picture.



Install muffler #A onto factory headpipe with the flange end of the muffler using gasket #E and using bolt kit #F, Make sure the outlet of the muffler is at the 4 o'clock position. Do not tighten.



Install rear muffler hanger #D onto outlet of muffler. Do not tighten.



Install stainless steel tip. Clamp down. To clean stainless steel tip, use a scotch brite pad and any stainless steel or aluminum cleaner. When you have everything in place, firmly tighten all bolts and clamps.

MAKE SURE YOU HAVE A MINIMUM OF 1" CLEARANCE ON ALL PIPES FROM BRAKE AND FUEL LINES, TIRES, SHOCKS, ETC...