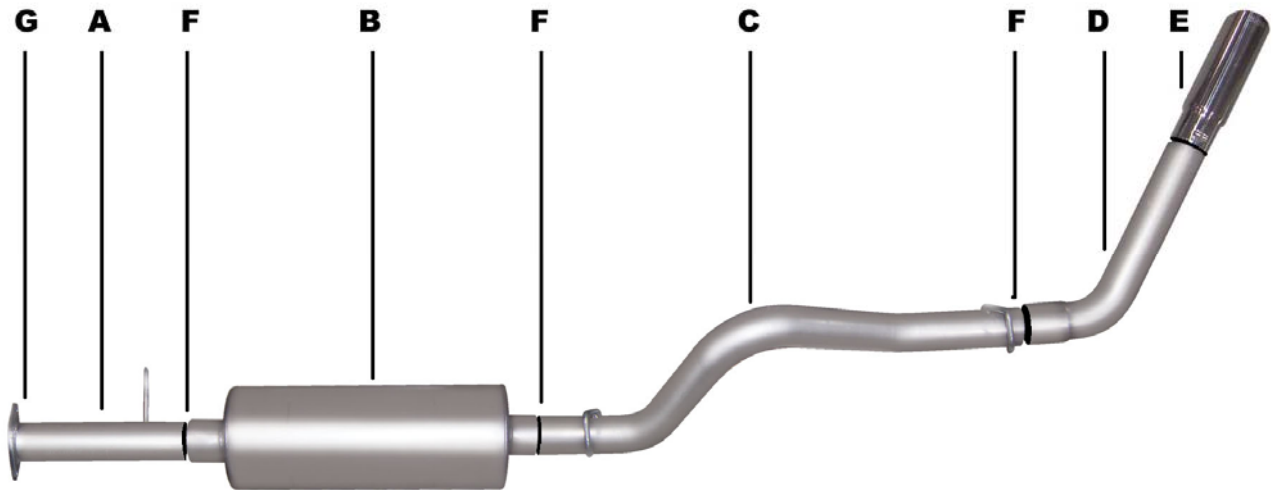




**INSTRUCTION MANUAL**  
**CAT-BACK SINGLE STAINLESS EXHAUST**  
**96-99 CHEVY TRUCK 4.3L, 5.0L 2/4WD**  
**STANDARD CAB, SHORT BED**  
**PART # 615512**



ITEM	PART #	QUANTITY	DESCRIPTION
A	162-70011S	1	HEADPIPE WITH FLANGE#GP-305
B	421887	1	SUPERFLOW STAINLESS MUFFLER
C	160-50030RS-5	1	3" OVERAXLE S/S TAILPIPE
D	157-50032RS-4	1	3" TURNOUT STAINLESS PIPE
E	500360	1	3-1/2" STAINLESS TIP
F	OHD300	3	3" CLAMP
G	9688	1	HEADPIPE FLANGE GASKET

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm. 0106

# EXHAUST INSTALLATION

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK ON HOT PIPES!**

## SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKET, 7/8" WRENCH, 9/16" WRENCH, JACK STAND, HACKSAW

1. Raise vehicle and support with stands. Unbolt stock flange behind the rear of the Converter, use jackstand to support converter so it won't drop. Remove stock hangers leaving all rubber mounting grommets in place. Cut the stock tailpipe for easy removal.
2. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing. **You will reuse the factory flange bolts.**(Note: Drawing is not exact except for placement of parts only!)
3. Connect headpipe to the stock flange behind the converter and use gasket #G and reuse the factory bolts and insert welded hanger .
4. Connect muffler # B to the front head pipe with inlet towards the converter. Use a jack stand to support the muffler and connect clamp # F. Muffler inlet is looking into the louvers.
5. Install the overaxle tailpipe, # C and connect to the muffler, then clamp. # F. Insert welded hangers.
6. Connect turnout exit pipe # D to the rear of overaxle pipe. Roll turnout pipe until you have it at the correct angle for your truck and connect clamp # F.
7. Install stainless steel tip. **To clean stainless steel tip, use a scott brite pad and any stainless steel or aluminum cleaner**
8. When you have everything in place, firmly tighten all bolts and clamp down securely.

**MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, FUEL LINES, SHOCK BOOTS, TIRE, ETC..**